

AERB SAFETY CODE NO. AERB/NPP-PHWR/SC/D (Rev. 2)

**DESIGN OF PRESSURIZED HEAVY WATER REACTOR BASED NUCLEAR
POWER PLANTS**

Approved by the Board in XXXXXX

**Atomic Energy Regulatory Board
Mumbai-400 094
India**

Price:

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FOREWORD

The Atomic Energy Regulatory Board (AERB) was constituted in 1983, to carry out certain regulatory and safety functions envisaged under Section 16, 17 and 23 of the Atomic Energy Act, 1962. AERB has powers to lay down safety standards and frame rules and regulations with regard to the regulatory and safety requirements envisaged under the Act. The Atomic Energy (Radiation Protection) Rules, 2004, provides for issue of requirements by the Competent Authority for radiation installations, sealed sources, radiation generating equipment and equipment containing radioactive sources, and transport of radioactive materials.

With a view to ensuring the protection of occupational workers, members of the public and the environment from harmful effects of ionizing radiations, AERB regulatory safety documents establish the requirements and guidance for all stages during the lifetime of nuclear and radiation facilities and transport of radioactive materials. These requirements and guidance are developed such that the radiation exposure of the public and the release of radioactive materials to the environment are controlled; the likelihood of events that might lead to a loss of control over a nuclear reactor core, nuclear chain reaction, radioactive source or any other source of radiation is limited, and the consequences of such events if they were to occur are mitigated.

The Regulatory documents apply to nuclear and radiation facilities and activities giving rise to radiation risks, the use of radiation and radioactive sources, the transport of radioactive materials and the management of radioactive waste.

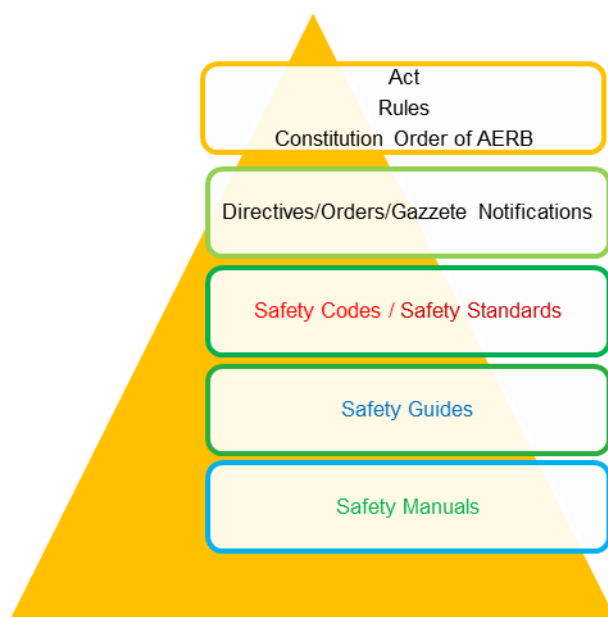


Fig. 1 Hierarchy of Regulatory Documents

Safety Codes establish the objectives and set requirements that shall be fulfilled to provide adequate assurance for safety. Safety Standards provide models and methods, approaches to achieve those requirements specified in the Safety Codes. Safety guides elaborate various requirements specified in the Safety Codes and furnish approaches for their implementation. Safety manuals detail instructions/safety aspects relating to a particular application. The hierarchy of Regulatory Documents is illustrated in Figure 1.

The recommendations of international expert bodies, notably the International Commission on Radiological Protection (ICRP) and the International Atomic Energy Agency (IAEA) are taken into account while developing the AERB Regulatory safety documents.

The principal users of AERB regulatory safety documents are the applicants, licensees, and other associated persons in nuclear and radiation facilities including members of the public. The AERB regulatory safety documents are applicable, as relevant, throughout the entire lifetime of the nuclear and radiation facilities and associated activities. The AERB regulatory safety documents also form the basis for regulation such as safety review and assessment, regulatory inspections and enforcement.

AERB issued a Safety Code titled 'Code of Practice on Design for Safety in Pressurised Heavy Water Based Nuclear Power Plants' (AERB Code No. SC/D) in 1989 and revised version AERB Code No. AERB/NPP-PHWR/SC/D (Rev 1) was issued in 2009, to spell out the requirements to be met during design of pressurised heavy water based nuclear power plants in India for assuring safety. This Safety Code has been revised and is issued to reflect developments, which have taken place since then. Specifically, more attention is given to post-Fukushima design upgradations, management of design, severe accidents including beyond Design basis accidents, ageing, computer-based safety systems and safety assessment. In drafting the code, the relevant International Atomic Energy Agency (IAEA) documents under the nuclear safety standards (NUSS) programme, especially IAEA safety standards series No. SSR-2/1(Rev1) 2016 on 'Safety of Nuclear Power Plants: Design' and AERB Safety Code No. AERB/NPP-LWR/SC/D on 'Design of Light Water Based Nuclear Power Plants' have been used extensively.

This Safety Code is effective from the date of its issue and it applies to Pressurized Heavy Water Reactor (PHWR) based Nuclear Power Plants to be built after the issue of this Safety Code. In case any specific requirement(s) is/are not applicable to any particular system or feature, based on its design, then such inapplicability shall be justified.

Requirements contained in this Safety Code, to the extent practicable, shall also be applied during Periodic Safety Review (PSR) of PHWR based NPPs built before issue of this Safety Code to check existing NPP design against current safety standards and identify non-conformances, if any. Adequate corrective actions (backfits or other alternate measures including administrative controls and operating procedures) shall be implemented to ensure that current safety requirements are addressed to provide equivalent level of safety.

For aspects not covered in this code, applicable national and international standards, codes and guides acceptable to AERB and applicable AERB safety directives should be followed. Non-radiological aspects of industrial safety and environmental protection are not explicitly considered in this code. Industrial safety shall be ensured by compliance with the applicable provisions of the Factories Act, 1948 and the Atomic Energy (Factories) Rules, 1996.

Safety related terms used in this Safety Code are to be understood as defined in the AERB Safety Glossary (AERB/GLO, Rev.1). The special terms which are specific to this Safety Code are included under section on 'Special Terms and Interpretation'. In addition, the terms already defined in AERB Safety Glossary AERB/GLO, Rev.1, and

being used in this Safety Code with a specific context and requires interpretation or explanation are also included in this section.

Annexure, references and bibliography are to provide information that might be helpful to the user.

This Safety Code has been drafted by an in-house working group. The draft was further reviewed by a task force with specialists drawn from technical support organisations and institutions, and other consultants. The comments obtained from all the major stakeholders have been suitably incorporated. The safety code has been vetted by the AERB Advisory Committee on Nuclear and Radiation Safety (ACNRS). AERB wishes to thank all individuals and organizations who have contributed to the preparation, review and finalization of the Safety Code.

D.K. Shukla
Chairman, AERB

SPECIAL TERMS AND INTERPRETATION

Accident Conditions

Deviations from normal operation which are less frequent and more severe than anticipated operational occurrences, and which include Design Basis Accidents and Design Extension Conditions.

Additional Safety Features¹

The design features that are introduced to perform a safety function in DEC-A.

Beyond Design Basis Accident

This term is superseded by Design Extension Conditions in the design envelope.

Complementary Safety Features

The design features that are introduced to cope with DEC-B.

Controlled State

This is a state of the plant, following an anticipated operational occurrence or DBA or DEC-A, in which the fundamental safety functions can be ensured and can be maintained for a time sufficient to implement provisions to reach a safe state /safe shutdown state.

Core Damage (For PHWRs)

Extensive physical damage due to overheating of reactor core or its components leading to loss of core structural integrity². Core Damage may include core/fuel melt.

Core Melt:

Reactor state involving melting of the reactor fuel and core internal structures.

Design Authority

The defined function of a licensee's organisation with requisite knowledge and with responsibility for maintaining the design integrity and the overall basis for safety of its nuclear facilities throughout the full lifecycle of those facilities. Design Authority relates to the attributes of an organisation rather than the capabilities of individual post holders.

Design Basis Accident³

A postulated accident leading to accident conditions for which nuclear power plants are designed in accordance with established design criteria and conservative methodology, and for which releases of radioactive material are kept within acceptable limits.

Design Extension Conditions

Accident conditions, beyond design basis, but that are considered in the design process of the facility in accordance with best estimate methodology, and for which releases of radioactive material are kept within acceptable limits.

¹ Features may include system

² Structural failure of more than one fuel channel

³ In case of PHWR single channel event resulting in fuel failure/melt in the affected channel is considered part of DBA as long as it does not cause failure/melt of other channel.

Design Extension Conditions – A⁴ (Without Core Damage)

Accident conditions, beyond design basis, in which significant core damage does not occur, though significant fuel⁵ degradation is expected but the reactor core geometry that allows for adequate fuel cooling is maintained and reactor core is in long term sub-critical state.

Design Extension Conditions – B⁶ (With Core Damage)

Accident conditions, beyond design basis, in which significant core degradation, involving melting of reactor core structures and reactor fuel, is expected.

Design Organisation

The design organisation is the organisation responsible for preparation of the final detailed design of the plant to be built.

Fail-safe Design

Design whose most probable failure modes do not result in a reduction of safety.

Guaranteed Shutdown State (GSS)

A guaranteed shutdown state for a reactor is one in which the reactor will remain in a stable sub-critical state independent of reactivity perturbations caused by any possible changes in core configuration, core properties or process system failures.

Heat Sink

A system or component that provides a path for heat-transfer from a source such as heat generated in the fuel, to a large heat absorbing medium.

Items Important to Safety

An item that is part of a safety group and/or whose malfunction or failure could lead to radiation exposure of the site personnel or members of the public. Items important to safety include:

- Those structures, systems and components whose malfunction or failure could lead to undue radiation exposure of site personnel or members of the public.
- Those structures, systems and components that prevent anticipated operational occurrences from leading to accident conditions.
- Safety features (for design extension conditions).
- Those features that are provided to mitigate the consequences of malfunction or failure of structures, systems and components.

Leak-before-break

A situation where leakage from a flaw is detected during normal operation, allowing the reactor to be shutdown and depressurized before the flaw grows to the critical size for rupture.

Non-Permanent Equipment

The equipment (Portable or mobile), provided with the aim of restoring safety functions that have been lost, but not to be the regular means to achieve these functions in accident conditions such as DBA and DEC.

⁴ ‘without Core Damage’ to be used for PHWRs and ‘without Core melt’ to be used for LWRs/FBRs

⁵ Fuel stored in fuel pool as well as fuel within reactor core shall be considered

⁶ ‘with Core Damage’ to be used for PHWRs and ‘with Core melt’ to be used for LWRs/FBRs. In case of PHWRs, as brought out in definition of Design Basis Accidents, single channel events is considered as DBA.

Plant States

Plant Design Envelope					Practically Eliminated Conditions ⁷
Operational States		Accident Conditions			Highly unlikely conditions
Normal Operation	Anticipated Operational Occurrences	Design Basis Accidents	Design Extension Conditions		
			DEC-A Without Core Damage	DEC-B With Core Damage	Physically impossible conditions
					Severe accidents

Decreasing order of Frequency.....▶

Practically Eliminated Conditions

The possibility of certain conditions occurring is considered to have been practically eliminated if it is physically impossible for the conditions to occur or if the conditions can be considered with a high level of confidence to be extremely unlikely to arise.

Prime Mover

A prime mover is a component (such as a motor, solenoid operator or pneumatic operator) that converts energy into action when commanded by an actuation device.

Responsible Organisation

Responsible Organisation is an organization having overall responsibility for siting, design, construction, commissioning, operation and decommissioning of a facility.

Safe shutdown state

Safe shutdown state is the state of the plant, following an anticipated operational occurrence or DBA or DEC-A, in which the fundamental safety functions can be ensured and maintained continuously.

Safe State

State of plant, following DEC-A, in which the reactor is subcritical and the fundamental safety functions can be ensured and maintained stable for a longtime.

⁷An 'early radioactive release' in this context is a radioactive release for which off-site protective actions would be necessary but would be unlikely to be fully effective in due time. A 'large radioactive release' is a radioactive release for which off-site protective actions that are limited in terms of length of time and areas of application would be insufficient for the protection of people and of the environment. The possibility of certain conditions arising may be considered to have been 'practically eliminated' if it would be physically impossible for the conditions to arise or if these conditions could be considered with a high level of confidence to be extremely unlikely to arise.

Safety Case

A collection of arguments and evidence in support of the safety of a facility or activity.

- (i) This will normally include the findings of a safety assessment and a statement of confidence in these findings.
- (ii) For a repository, the safety case may relate to a given stage of development. In such cases, the safety case should acknowledge the existence of any unresolved issues and should provide guidance for work to resolve these issues in future development stages.

Safety Group

Assembly of equipment designated to perform all actions required for a particular postulated initiating event to ensure that the specified limits for anticipated operational occurrences and design basis accidents are not exceeded.

Safety Support System

A system designed to support the operation of one or more safety systems.

Safety System

A system provided to ensure the safe shutdown of the reactor or the residual heat removal from the core, or to limit the consequences of anticipated operational occurrences and design basis accidents.

Safety System Settings

The levels at which safety systems are automatically actuated in the event of anticipated operational occurrences or design basis accidents, to prevent safety limits from being exceeded.

Severe Accident

A design extension condition that involves core degradation.

Single Failure

A failure that results in the loss of capability of a system or component to perform its intended function(s) and any consequential failure(s) that results from it.

Terms not defined in this Safety Code are as defined in the AERB Safety Glossary.

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1. INTRODUCTION

1.1. General

This Safety Code presents the requirements for the design of heavy water based Nuclear Power Plants (NPP) and is intended to ensure the highest level of safety that can reasonably be achieved for the protection of people and the environment from harmful effects of ionising radiation arising from nuclear power plants. It is recognised that as technology and scientific knowledge advances, safety requirements will change over time and that nuclear safety and the adequacy of protection against radiation risks need to be considered in the context of the present state of knowledge. The safety requirements in this code reflect the present national and international benchmarks.

1.2. Objective

1.2.1 This Safety Code establishes;

- (a) design requirements for the structures, systems and components (SSC) of a heavy water based nuclear power plant for safe operation and for preventing events that could compromise safety, and for mitigating the consequences of such events, if they do occur; and
- (b) organisational processes important to safety, that are required to be met.

1.2.2 This code is intended for use by organizations involved in design, manufacturing, construction, commissioning, operation, modification, maintenance, and decommissioning of nuclear power plants; in safety analysis, verification and review; in the provision of technical support; as well as by Regulatory Body.

1.3. Scope

1.3.1 This Safety Code is primarily meant for land based stationary Pressurized Heavy Water Reactor (PHWR) based Nuclear Power Plants (NPPs) designed for electricity generation or for other heat utilization applications (such as heating or desalination). The requirements specified can also be applied to PHWR based NPPs with evolutionary or novel features with due consideration for safety implications associated with such new features. However, this Safety Code has to be seen in conjunction with other safety requirements by AERB.

1.3.2 This Safety Code does not address:

- (a) Specific matters relating to nuclear security
- (b) Conventional industrial safety
- (c) Non-radiological impacts arising from the operation of NPP.

1.3.3 Terms in this Safety Code are to be understood as defined and explained in the AERB Safety Glossary, unless otherwise stated here (see under Special Terms and Interpretation).

2. APPLYING THE SAFETY PRINCIPLES AND CONCEPTS

2.1 General

This Safety Code specifies safety requirements that must be met to ensure the protection of people and the environment. These requirements are established based on the ‘Safety Fundamentals’ as enunciated in the IAEA document [1], which defines the ‘Fundamental Safety Objective’ and ‘Safety Principles’ of protection and safety of people and the environment as brought out below.

2.2 Fundamental Safety Objective

Protection of people and the environment from harmful effects of ionising radiation is the fundamental safety objective from which the safety principles and requirements for minimising the risks associated with nuclear power plants are derived. The fundamental safety objective applies to all stages in the lifetime of a nuclear power plant, including planning, siting, design, manufacture, construction, commissioning and operation, as well as decommissioning. This includes the associated transport of radioactive material and the management of spent nuclear fuel and radioactive waste.

2.3 Safety Principles

2.3.1 Safety requirements are to be developed and safety measures are to be implemented in order to achieve the above fundamental safety objective. The safety principles as agreed by international community and prescribed in IAEA document on Safety Fundamentals [1] have been adopted as one of the bases for these requirements. Different principles may be more or less important in relation to particular circumstances. However, appropriate application of all relevant principles is required. Most of the requirements presented in this Safety Code are derived from the following safety principles⁸ [1]:

Responsibility for Safety (Principle 1)

The prime responsibility for safety must rest with the person or organisation responsible for facilities and activities that give rise to radiation risks.

Leadership and Management for Safety (Principle 3)

Effective leadership and management for safety must be established and sustained in organisations concerned with, and facilities and activities that give rise to, radiation risks.

Optimization of Protection (Principle 5)

Protection must be optimized to provide the highest level of safety that can reasonably be achieved.

⁸ Principle number referred is from Ref [5]. Safety principle 2 (Role of government), safety principle 4 (Justification of facilities and activities) and safety principle 10 (Protective actions to reduce existing or unregulated Radiation risks) are not directly relevant to the subject of this Safety Code.

Limitation of Risks to Individuals (Principle 6)

Measures for controlling radiation risks must ensure that no individual bears an unacceptable risk of harm.

Protection of Present and Future Generations (Principle 7)

People and the environment, present and future, must be protected against radiation risks.

Prevention of Accidents (Principle 8)

All practical efforts must be made to prevent and mitigate nuclear or radiation accidents.

Emergency Preparedness and Response (Principle 9)

Arrangements must be made for emergency preparedness and response for nuclear or radiation incidents.

2.4 Safety Requirements

- 2.4.1 Safety requirements which are particularly important in the design of nuclear power plants are:
- (a) Radiation protection
 - (b) Safety in design
 - (c) Defence in depth (DiD)
 - (d) Maintaining the integrity of design of the plant throughout the lifetime of the plant
 - (e) Nuclear Security.

These are elaborated in Clauses 2.5 to 2.9 below:

2.5 Radiation Protection

- 2.5.1 In order to satisfy the safety principles, it is required to ensure that for all operational states of a nuclear power plant and for any associated activities, doses from exposure to radiation within the nuclear power plant or exposure due to any planned radioactive release from the nuclear power plant are kept below the prescribed limits and kept As Low As Reasonably Achievable (ALARA). In addition, it is required to implement measures for mitigating the radiological consequences of any accidents, should they occur.
- 2.5.2 To apply the safety principles, it is also required that nuclear power plants be designed and operated so as to keep all sources of radiation under strict technical and administrative control. However, these principles do not preclude limited exposures and the release of authorised amounts of radioactive substances to the environment from nuclear power plants in operational states. Such exposures and radioactive releases are required to be strictly controlled in compliance with regulatory and operational limits, as well as radiation protection requirements.

2.6 Safety in Design

2.6.1 General Design Objective

To achieve the highest level of safety that can reasonably be achieved in the design of a nuclear power plant, measures shall be taken to:

- (a) prevent accidents with harmful consequences resulting from a loss of control over the reactor core or other sources of radiation, and to mitigate the consequences of any accidents that do occur;
- (b) ensure that for all the accidents taken into account in the design of the installation, any radiological consequences would be below the acceptable limits⁹ and would be kept as low as reasonably achievable;
- (c) ensure that the likelihood of occurrence of an accident with serious radiological consequences is extremely low and that the radiological consequences of such an accident would be mitigated to the fullest extent practicable; and
- (d) incorporate design features such that even in the DEC-B, only limited countermeasures are needed in area and time, in the public domain, and sufficient time is available to implement these measures.
- (e) ensure integration of safety with security measures in design and in implementation

2.6.2 Environmental Protection Objective

The environmental protection objective is to provide all reasonable measures to protect the environment during the operation of an NPP and to mitigate the consequences of an accident.

The design shall minimize the generation of radioactive and hazardous wastes and shall include provisions to control, treat and monitor releases to the environment.

2.6.3 Radiation Protection Objective

The design for safety of a nuclear power plant applies the safety principle that necessary measures must be taken to mitigate the consequences of nuclear or radiological incidents on human life and health, and the environment such that event sequences:

- (a) that could result in high radiation doses due to an early radioactive releases or a large radioactive releases must be practically eliminated¹⁰; and
- (b) with a significant frequency of occurrence must have no or only minor potential radiological consequences.

An essential objective is that the necessity for off-site intervention measures to mitigate radiological consequences be limited or even eliminated in technical terms, although such measures might still be required to be taken by the responsible authorities. [refer clause 2.4.2 (e)]

⁹ For DEC-B the acceptable criteria has been provided in clause 4.5

¹⁰ An 'early radioactive release' in this context is a radioactive release for which off-site protective actions would be necessary but would be unlikely to be fully effective in due time. A 'large radioactive release' is a radioactive release for which off-site protective actions that are limited in terms of lengths of time and areas of application would be insufficient for the protection of people and of the environment. The possibility of certain conditions occurring is considered to have been practically eliminated if it is physically impossible for the conditions to occur or if the conditions can be considered with a high level of confidence to be extremely unlikely to arise.

2.6.4 Safety Assessment

To demonstrate that the fundamental safety objective is achieved in the design of a nuclear power plant, a comprehensive safety assessment of the design is required to be carried out. All possible sources of radiation shall be identified and evaluated for possible radiation doses that could be received by workers at the installation and by members of the public, as well as the possible effects on the environment, as a result of operation of the plant. The safety assessment process shall cover:

- (a) all normal operation states,
- (b) anticipated operational occurrences (AOO),
- (c) design basis accidents (DBA), and
- (d) event sequences that may lead to 'Design Extension Conditions' including severe accidents.

2.6.4.1 The safety of the plant shall be assessed for:

- (a) selected anticipated operational occurrences, and
- (b) accident conditions which could result due to:
 - (i) a single Postulated Initiating Event (PIE) with consequential failures with superimposition of one failure in conformity with single failure criteria which is independent of the initiating events of any of the active or passive elements of the safety systems, or one human error;
 - (ii) an external or internal hazard (e.g. earthquake, flooding, fire) with consequential failures affecting one or several safety (or safety related) systems; and
 - (iii) accidents with credible multiple failures other than a postulated hazard, affecting similar equipment in the same safety (or safety related) system.

2.6.4.2 On the basis of the safety analysis, the capability of the design to withstand postulated initiating events and accidents shall be established, the effectiveness of the items important to safety shall be demonstrated, and the inputs (prerequisites) for emergency planning shall be established. Based on the analysis during the design stage, provision for design extension conditions shall be envisaged and measures such as additional safety features and/or complementary safety features shall be introduced, to ensure that the radiological consequences of an accident could be mitigated.

2.7 Concept of Defence in Depth

2.7.1 The primary means of preventing accidents in a nuclear power plant and mitigating the consequences of accidents if they do occur is the application of the concept of defence in depth. This concept is applied to all safety related activities, whether organisational, behavioural or design related, and whether in full power, low power or various shutdown states. This is to ensure that all safety related activities are subject to independent layers of provisions so that if a failure were to occur, it would be detected and compensated for or corrected by appropriate measures. Application of the concept of defence in depth throughout design and operation provides protection against anticipated operational occurrences and accident conditions, including those resulting from equipment failure or human induced events within the plant, and against consequences of events that originate outside the plant.

2.7.2 Application of the concept of defence in depth in the design of a nuclear power

plant provides several levels of defence (inherent features, equipment and procedures) aimed at preventing harmful effects of radiation on people and the environment, and ensuring adequate protection from harmful effects and mitigation of the consequences in the event that prevention fails. The independent effectiveness of each of the different levels of defence is an essential element of defence in depth at the plant and this is achieved by incorporating measures to avoid the failure of one level of defence causing the failure of other levels or reducing the effectiveness of other levels. There are five levels of defence:

- (a) The purpose of the first level of defence is to prevent deviations from normal operation and the failure of items important to safety. This leads to requirements that the plant be soundly and conservatively sited, designed, constructed, maintained and operated in accordance with quality management and appropriate and proven engineering practices. To meet these objectives, careful attention is paid to the selection of appropriate design codes and materials, and to the quality control of the manufacture of components and construction of the plant, as well as to its commissioning. Design options that reduce the potential for internal hazards contribute to the prevention of accidents at this level of defence. Attention is also paid to the processes and procedures involved in design, manufacture, construction and in-service inspection, maintenance and testing, to the ease of access for these activities, and to the way the plant is operated and to how the operating experience is utilized. This process is supported by a detailed analysis that determines the requirements for operation and maintenance of the plant and the requirements for quality management for operational and maintenance practices.
- (b) The purpose of the second level of defence is to detect and control deviations from normal operational states in order to prevent anticipated operational occurrences at the plant from escalating to accident conditions. This is in recognition of the fact that postulated initiating events are likely to occur over the operating lifetime of a nuclear power plant, despite the care taken to prevent them. This second level of defence necessitates the provision of specific systems and features in the design, the confirmation of their effectiveness through safety analysis and the establishment of operating procedures to prevent such initiating events, or otherwise to minimise their consequences, and to return the plant to a safe state¹¹.
- (c) For the third level of defence, it is assumed that, although very unlikely, the escalation of certain anticipated operational occurrences or postulated initiating events might not be controlled at a preceding level and that an accident could develop. Event sequences pertaining to the third level of defence shall be categorised as design basis accidents (DBA). In the design of the plant, such accidents are postulated to occur. This leads to the requirement that inherent and/or engineered safety features, safety systems and procedures be capable of preventing damage to the reactor core or preventing radioactive releases requiring off- site protective actions and returning the plant to a safe state¹².
- (d) The purpose of the fourth level of defence is to mitigate the consequences of accidents that result from failure of the third level of defence in depth or multiple failures, in which the design basis may be exceeded. The aim is to

¹¹ Please refer clause 5.20

¹² Please refer clause 5.20

prevent the progression of such accidents and to mitigate the consequences of a severe accident. Event sequences pertaining to the fourth level of defence shall be categorised into two sub- categories as design extension conditions (DEC) without core damage (DEC-A) and design extension conditions with core Damage (DEC-B) depending upon the consequences. Aim for the first kind of event sequences (i.e. DEC-A) is to limit the progression of accident and thereby avoid core damage (i.e DEC-B). The second kind of event sequences are called severe accidents where aim is to confine and control the core damage so as to mitigate the consequences. Thus the fourth level of defence is basically intended for providing (i) additional safety features for preventing extensive fuel damage or core damage at level DEC-A and (ii) complementary safety features along with respective procedures for limiting the consequences of DEC-B. The targeted acceptable radiological consequences for these accident sequences are given in Section 4.5.4.

Event sequences with radiological consequences potentially going beyond those specified for DEC-B i.e which can lead to large or early release¹³ are required to shall be practically eliminated.

- (e) The purpose of the fifth and final level of defence is to mitigate the radiological consequences of radioactive releases that could potentially result from accident conditions. This requires the provision of an adequately equipped emergency control centre and emergency plans and procedures for on-site and off-site emergency response.

- 2.7.3 A relevant aspect of the implementation of defence in depth is the provision in the design of a series of physical barriers in confining radioactive material at specified locations. The number of barriers that will be necessary will depend upon the initial source term in terms of amount and isotopic composition of radionuclides, the effectiveness of the individual barriers, the possible internal and external hazards, and the potential consequences of failures.

2.8 Maintaining the Integrity of Design of the Plant Throughout the Lifetime

- 2.8.1 The design, construction and commissioning of a nuclear power plant might be shared between a number of organisations: the architect/engineer, the designer/vendor of the reactor and its supporting systems, the Technical Support Organisation (TSO) of vendor, the suppliers of major components, and the suppliers of other systems that are important to the safety of the plant.
- 2.8.2 The prime responsibility for safety rests with the responsible organisation for operating the nuclear power plant that gives rise to radiation risks. The responsible organisation shall set up a formal process to maintain the integrity of design of the plant throughout the lifetime of the plant (i.e. during the operating lifetime and into the decommissioning stage). A formally designated entity i.e. Design Authority within the responsible organisation shall take responsibility for this process.
- 2.8.3 Design Authority, that has overall responsibility for the design process, shall be responsible for approving design changes and for ensuring that the requisite knowledge is maintained throughout the plant life.

¹³ An 'early radioactive release' in this context is a radioactive release for which off-site protective actions would be necessary but would be unlikely to be fully effective in due time. A 'large radioactive release' is a radioactive release for which off-site protective actions that are limited in terms of lengths of time and areas of application would be insufficient for the protection of people and of the environment.

2.8.4 The management system requirements that are placed on design authority shall also apply to all the entities related with design process i.e. vendors/consultants/TSOs etc. However, overall responsibility for maintaining the integrity of design of the plant would rest with the design authority, and hence, ultimately, with the responsible organisation.

2.9 Nuclear Security

2.9.1 The aim of the nuclear security is to minimize the risk of unauthorized removal of nuclear material and radioactive material, and to minimize sabotage on NPP. Detailed requirements are not within the scope of this Safety Code.

2.10 Industrial Safety

2.10.1 Industrial safety is not explicitly considered in this code, however, Design shall take into account all relevant industrial safety requirements provided in Atomic Energy (Factories) Rules, 1996 and specified by AERB

2.10.2 Safety measures and industrial safety measures in an NPP shall be designed and implemented in an integrated manner so that all requirements of safety are met without compromising industrial safety.

3. MANAGEMENT OF SAFETY IN DESIGN

3.1 General

Effective leadership¹⁴ and management¹⁵ for safety must be established and sustained in the Responsible Organisation (RO). The requirements in this Safety Code integrates both leadership and management for ensuring safety in design of NPP.

3.2 Management for Safety in Design

- 3.2.1 An applicant for a license to construct and/or operate a nuclear power plant shall be responsible for ensuring that the design submitted to the regulatory body meets safety objectives. As part of fulfilling this responsibility, the responsible organisation shall set up from the beginning a ‘Design Authority’ with responsibility for, and the requisite knowledge to maintain, the design integrity and the overall basis for safety of the plant throughout its lifecycle. The responsible organisation may be a party involved in the development process of the design partly or fully, or may be adopting the design developed by vendor(s) with adequate arrangement for design support service from the vendors (or their replacement) to the design authority for the whole plant life. In either case, the Design Authority within the responsible organisation has overall responsibility for the design including the design changes effected throughout the life of the plant.
- 3.2.2 All organisations, including the Design Authority and related design organisations, engaged in activities important to the safety of the design of a nuclear power plant shall be responsible for ensuring that safety matters are given the highest priority.
- 3.2.3 Ownership of the safety cases should reside within the responsible organisation that has the primary responsibility for safety. Ownership and responsibility require:
- (a) an understanding of the safety case, the standards applied in it, its assumptions and the limits and conditions derived from it;
 - (b) the technical capability to understand and act upon the safety case including work produced by others;
 - (c) the ability to use the safety case to manage safety; and
 - (d) that users of safety case should be involved in its preparation to ensure that it reflects operational needs and reality.

3.3 Management System for Plant Design

The Design Authority within the responsible organization shall establish and implement a management system for ensuring that all safety requirements established for the design of the plant are considered and implemented in all phases of the design process and that they are met in the final design. The management system shall ensure that the responsible organisation, develops and retains sufficient number of technically qualified and adequately trained staff at all levels, maintains

¹⁴ ‘Leadership’ is the use of an individual’s capabilities and competences to give direction to individuals and groups and to influence their commitment to achieve the fundamental safety objective and apply the fundamental safety principles, by means of shared goals, values and behavior.

¹⁵ ‘Management’ is a formal, authorized function for ensuring that an organization operates efficiently and that work is completed in accordance with requirements, plans and resources. Managers at all levels need to be leaders for safety.

necessary technical and scientific knowledge, and is provided with adequate resources to fulfil its role [2].

- 3.3.1 The management system shall include provision for ensuring the quality of the design of each structure, system and component, as well as of the overall design of the nuclear power plant, at all times. This includes the means for identifying and correcting design deficiencies, for checking the adequacy of the design and for controlling design changes.
- 3.3.2 The design of the plant, including subsequent changes, modifications or safety improvements, shall be in accordance with established procedures that call on appropriate engineering codes and standards and shall incorporate relevant requirements and design bases. Interfaces shall be identified and controlled.

3.4 Safety of the Plant Design throughout the Lifetime of the Plant

- 3.4.1 The Responsible Organisation (RO) shall establish a formal system within its management system for ensuring the continuing safety of the plant design throughout the lifetime of the nuclear power plant including decommissioning. The formal system should provide for arrangements with external organisations for assignment of tasks where detailed specialised knowledge is not available with the Design Authority. These external organisations including original designers (vendors) or their replacements for the design of specific parts of the plant shall have formal responsibility for maintaining their specialized knowledge of design and sharing the same with the Design Authority within the responsible organization during the lifetime of the plant.
- 3.4.2 The Design Authority within the responsible organisation shall ensure that the plant design meets the acceptance criteria for safety, reliability and quality in accordance with relevant national and international codes and standards, laws and regulations. A series of tasks and functions shall be established and implemented to ensure that:
 - (a) the plant design is fit for purpose and meets the requirement for the optimization of protection and safety by keeping radiation dose and associated risks as low as reasonably achievable.
 - (b) the design verification, definition of engineering codes and standards and requirements, use of proven engineering practices, provision for feedback of information on construction experience, approval of key engineering documents, conduct of safety assessments and maintaining a safety culture are included in the formal system for ensuring the continuing safety of the plant design.
 - (c) the acceptance of new technology or systems is based on comprehensive test program, analysis, and operational experience with similar systems. Detailed reports containing substantiation for design, technology and functioning of systems shall be provided demonstrating reliable performance of such systems. Such systems should have extensive programme for performance testing during commissioning to the extent practicable.
 - (d) the aspects of design, having implications on operability, shall be reviewed. This should ensure the acceptance of the design by responsible organisation for ensuring proper operability, maintainability, layout, inspectability etc. in the designs.
 - (e) the knowledge of the design and the safety case that is needed for safe operation, maintenance (including appropriate intervals for testing) and modification of the plant is available, that this knowledge is maintained up

to date by the responsible organisation, and that due account is taken of relevant experience that has been gained in design construction, commissioning and operation of other plants and of the results of relevant research programmes.

- (f) the management of design requirements and configuration control are maintained.
- (g) the necessary interfaces with original vendor designers and suppliers engaged in design work are established and controlled.
- (h) the necessary engineering expertise and scientific and technical knowledge are maintained within the operating organisation.
- (i) all design changes to the plant are reviewed, verified, documented and approved.
- (j) adequate documentation is maintained to facilitate decommissioning of the plant.

3.4.3 An indicative list of design capabilities required by the Design Authority within the responsible organisation for maintaining design integrity throughout the life of the plant is given below:

- (a) A detailed understanding of why the design is as it is.
- (b) An understanding of experimental and research knowledge on which the design is based.
- (c) The design inputs such as basic functional requirements, performance requirements, safety goals and safety principles, applicable codes, standards and regulatory requirements, design conditions, probabilistic safety assessment, loads such as seismic loads, and interface requirements.
- (d) The design outputs such as specifications, design limits, operating limits, safety limits, and failure or fitness for service criteria.
- (e) A detailed knowledge of the design calculations (structural integrity assessment, fuel safety, thermal hydraulic analysis, reactor core physics aspects including fuel management, shielding, and safety analysis) which demonstrates the adequacy of the design and the ability to reproduce the design calculation, if needed.
- (f) An understanding of the inspections, analysis, testing, computer code validation and acceptance criteria used by participating design organisations to verify that the design output meets the design requirements.
- (g) The assumptions made in all the steps above, including assumptions related to operating modes or procedures, and expected life history.
- (h) The implications of operating experience on the design.

3.5 Safety Assessment and Independent Verification

3.5.1 Safety Assessment

- (a) A comprehensive safety assessment shall be carried out throughout the design process to ensure that all relevant safety requirements are met by the design of the plant throughout all stages of the plant's life to confirm that the design meets requirements as delivered for fabrication, as for construction, as built, as operated and as modified.
- (b) The safety assessment shall be part of the design process, with iteration between the design and confirmatory analytical activities, and increasing in the scope and level of detail as the design programme progresses.

- (c) The basis for the safety assessment shall be derived from the safety analysis, previous operational experience, results of supporting research and proven engineering practice.

3.5.2 Independent Verification

The adequacy of the plant design, including design tools and design inputs and outputs, shall be reviewed by individuals or groups separate from those who originally performed the design work. The computer codes used in the design shall be verified and validated. Verification and validation of the computer codes and approval of the plant design shall be completed as soon as is practicable in the design and construction processes.

3.5.3 Quality Assurance

A quality assurance programme that describes the overall arrangements for the management, performance and assessment of the plant design shall be prepared and implemented¹⁶. This programme shall be supported by more detailed plans for each system, structure and component so that the quality of the design is ensured at all times.

3.5.4 Necessary records of design, fabrication, inspection, erection, testing and maintenance of structures, systems and components shall be maintained throughout the life of the plant.

¹⁶ AERB Safety Code on Management System for Quality, SC/MS-Q

4. PRINCIPAL TECHNICAL REQUIREMENTS

4.1 Fundamental Safety Functions

Fulfillment of the following fundamental safety functions for a nuclear power plant shall be ensured for all plant states:

- (i) control of reactivity,
- (ii) removal of heat from the reactor core and spent fuel
- (iii) confinement of radioactive material, shielding against radiation and control of planned radioactive releases, as well as limitation of accidental radioactive releases.

4.1.1 A systematic approach shall be taken for identifying those items important to safety that are necessary to fulfill the fundamental safety functions and for identifying the inherent features that are contributing to fulfilling, or that are affecting, the fundamental safety functions for all plant states.

4.1.2 Means of monitoring the status of the plant shall be provided under all plant states for ensuring that the required safety functions are fulfilled.

4.2 Design for a Nuclear Power Plant

The design for a nuclear power plant shall ensure that the plant and items important to safety have the appropriate characteristics to ensure that safety functions can be performed with the necessary reliability, that the plant can be operated or maintained safely within the operational limits and conditions until safely decommissioned, and that impacts on the environment are minimised.

4.2.1 The design for a nuclear power plant shall be such as to ensure that the requirements of the operating organisation, the safety requirements of AERB and the requirements of established relevant Acts, Rules, Codes and Standards, are all met, and that due account is taken of human capabilities and limitations and of factors that could influence human performance.

4.2.2 Adequate information on the design shall be provided for ensuring the safe operation and maintenance of the plant, and to allow subsequent plant modifications to be made. Recommended practices shall be provided for incorporation into the administrative and operational procedures for the plant (i.e. the operational limits and conditions).

4.2.3 The design shall take due account of relevant available experience that has been gained in the design, construction, commissioning, operation and decommissioning of other nuclear power plants, and of the results of relevant research programmes.

4.2.4 The design shall take into account feasibility of construction, inspection and maintenance planned during lifetime of the plant.

4.2.5 The design shall take due account of the results of deterministic safety analyses and probabilistic safety analyses, to ensure that due consideration has been given to the prevention of accidents and to mitigation of the consequences of any accidents that may occur.

- 4.2.6 The design shall be such as to ensure that the generation of radioactive waste and discharges are kept to the minimum practicable in terms of both activity and volume, by means of appropriate design measures and operational and decommissioning practices.

4.3 Application of Defence in Depth

The design of a nuclear power plant shall incorporate defence in depth. The levels of defence in depth shall be independent as far as practicable¹⁷ to avoid failure of one level reducing the effectiveness of other levels.

- 4.3.1 The defence in depth concept shall be applied to provide several levels of defence that are aimed at preventing consequences of accidents that could lead to harmful effects on public and the environment and ensuring that appropriate measures are taken for the protection of people and the environment, and for the mitigation of consequences in the event that prevention fails.

- 4.3.2 Defence-in-depth shall be structured in five levels. Should one level fail, the subsequent level comes into play. The objective of the first level of protection is the prevention of abnormal operation and system/equipment failures. If the first level fails, abnormal operation is controlled or failures are detected by the second level of protection. Should the second level fail, the third level ensures that safety functions are further performed by activating specific safety systems and other safety features. Should the third level fail, the fourth level prevents escalation to core damage conditions or controls (prevent or mitigate) DEC-B. Defence-in-depth level four shall include consideration of design extension conditions (DEC). The DEC are accident conditions that are not considered for design basis accidents, but that are considered in the design process of the facility in accordance with best estimate methodology, and for which releases of radioactive material are kept within acceptable limits. DEC are classified into two sub-levels. At sub-level DEC-A, additional safety features prevent escalation to core damage conditions but if that also fails, at sub-level DEC-B, complementary safety features together with accident management measures are provided to limit the core damage and to limit external releases of radioactive materials. DEC-B include severe accident conditions involving core degradation. A clear distinction shall be introduced in level four between means and conditions for DEC-A and DEC-B. The severe accident sequences which may lead to early or large radioactive releases shall be 'practically eliminated' by design.

The last objective (fifth level of protection) is the mitigation of the radiological consequences of significant external releases that could potentially result from accidents through on-site and off-site emergency response which require adequately equipped emergency response facilities and preparedness with emergency plans and procedures.

- 4.3.3 The effective dose targets for various levels of events shall be as per clause 4.5.

¹⁷ Nevertheless, if a single safety system is envisaged to function under multiple levels of DiD, the equipment considered failed under particular mode/configuration of operation during the mitigation of a particular level of DiD (say DBA) shall not be credited as available under that same mode/ configuration of operation for demonstrating the mitigating capability of the safety system in the next level of DiD (say DEC).

- 4.3.4 The design shall take due account of the fact that the existence of multiple levels of defence is not a basis for continued operation in the absence of one level of defence. All levels of defence in depth shall be kept available at all times and any relaxation shall be justified for specific modes of operation and shall be only for limited duration.
- 4.3.5 The design shall be such as to ensure, as far as practicable, that the first, or at most the second level of defence is capable of preventing an escalation to accident conditions for all failures or deviations from normal operation that are likely to occur over the operating lifetime of the nuclear power plant.

4.4 Design Approaches

For the design of safety systems necessary within design basis conditions rigorous safety criteria and conservative engineering practices shall be followed. This includes use of adequate margins, approach of single failure criteria, rigorous quality and qualification requirement for system.

For DEC-A, additional safety features (other than those provided for DBA), if envisaged, shall be diverse from the safety systems for design basis accidents.

In design of complementary safety features which are used to prevent or mitigate the consequences of DEC-B or severe accident situations that involve large or early release (e.g early containment failure), the design approach should be to prevent such sequences by significant margins. Complementary safety features for DEC-B shall, as far as is practicable, be independent of safety systems/features.

Design shall also include provision to use non-permanent equipment to handle extreme events, along with unexpected failure of existing safety systems or features.

- 4.4.1 The design shall:
- (a) provide for multiple physical barriers to the release of radioactive material to the environment, adequate protection of these barriers, and assurance of their effectiveness by the use of passive or active features;
 - (b) be conservative, and the construction shall be of high quality, so as to provide assurance that failures and deviations from normal operation are minimised, that accidents are prevented as far as practicable and that a small deviation in a plant parameter does not lead to a cliff edge effect¹⁸;
 - (c) provide for the control of plant behaviour by means of inherent and engineered features, such that failures and deviations from normal operation requiring actuation of safety systems are minimised or excluded by design, to the extent possible;
 - (d) provide for supplementing the control of the plant by means of automatic actuation of safety systems, such that failures and deviations from normal operation that exceed the capability of control systems can be controlled with a high

¹⁸ A cliff edge effect, in a nuclear power plant, is an instance of severely abnormal plant behaviour caused by an abrupt transition from one plant status to another, following a small deviation in a design parameter, and thus a sudden large variation in plant conditions in response to a small variation in an input.

level of confidence, and the need for operator actions in the early phase of these failures or deviations from normal operation is minimised;

- (e) provide for systems, structures and components and procedures to control the course of and, as far as practicable, to limit the consequences of failures and deviations from normal operation that exceed the capability of safety systems; and
 - (f) provide multiple means for ensuring that each of the fundamental safety functions is performed, thereby ensuring the effectiveness of the barriers and mitigating the consequences of any failure or deviation from normal operation.
- 4.4.2 The design should also consider the benefit of implementing passive safety features for both, shutdown and decay heat removal functions.
- 4.4.3 Complementary safety features for DEC-B shall be independent of safety systems / additional safety features as far as practicable.
- 4.4.4 To ensure that the concept of defence in depth is maintained, the design shall prevent, as far as practicable:
- (a) Challenges to the integrity of physical barriers
 - (b) Failure of one or more barriers
 - (c) Failure of a barrier as a consequence of the failure of another barrier
 - (d) The possibility of harmful consequences of errors in operation and maintenance.

4.5 Dose Criteria

The design of a nuclear power plant shall be such as to ensure that radiation doses to workers at the plant and to members of the public do not exceed the prescribed dose limits, that they are kept as low as reasonably achievable in operational states for the entire lifetime of the plant, and that they remain below acceptable limits and as low as reasonably achievable during, and following, accident conditions.

- 4.5.1 The design shall be such as to ensure that plant states that could lead to large or early¹⁹ radioactive releases beyond those that could be mitigated by emergency countermeasures, are practically eliminated and that there are no, or only minor, potential radiological consequences for all the plant states with a significant likelihood of occurrence.
- 4.5.2 For practical application, quantitative dose assessment shall be undertaken for the NPP designs to demonstrate that the design will meet the dose criteria stipulated by AERB. Radiological assessment should be done using realistic approach to compare the results of the calculations with acceptance criteria. For a given site, the dose criteria shall be applied for a representative person of the public, considering all routes of exposure or exposure pathways. For quantitative dose criteria refer AERB Safety Code 'Site Evaluation of Nuclear Facilities [AERB/NF/SC/S (Rev 1)]' [3].

¹⁹ An 'early radioactive release' in this context is a radioactive release for which off-site protective actions would be necessary but would be unlikely to be fully effective in due time. A 'large radioactive release' is a radioactive release for which off-site protective actions that are limited in terms of lengths of time and areas of application would be insufficient for the protection of people and of the environment.

4.5.3 Normal Operation

The annual release limits for all the facilities within a particular site (taken together) shall ensure that the effective dose limit for a representative person of the public at off-site, due to normal operation (including anticipated operational occurrences) is less than the limit prescribed by AERB [4].

Sufficient dose reserve shall be ensured while apportioning the doses among nuclear facilities to factor future requirements.

4.5.4 Accident Conditions:

- (i) Design basis accident (initiating event with consequential failure and taking credit of safety systems considering single failure criterion):

Permitted calculated off-site releases during accident conditions shall be linked to the radiological consequence targets as specified. For design basis accident (DBA) in an NPP there shall be no need for offsite countermeasures (i.e. no need for prophylaxis, food control, shelter or evacuation) involving public, beyond Exclusion Zone.

In such cases the design target for effective dose calculated using realistic methodology shall be less than acceptable limit following the event [3].

- (ii) DEC-A:

For accidents at level DEC-A i.e accidents without core damage within design extension conditions, there shall be no necessity of protective measures in terms of sheltering or evacuation for people living beyond Exclusion Zone. Required control on agriculture or food banning should be limited to a small area and to one crop. However, the design target for effective dose, with such interventions considered, remains same as for DBA.

- (iii) DEC-B:

In case of accidents at level DEC-B i.e. severe accident with core damage the release of radioactive materials should cause no permanent relocation of population. The need for off-site interventions should be limited in area and time.

4.6 Interfaces of Safety with Security

Safety measures, nuclear security measures and arrangements for system of accounting for, and control of, nuclear material for a nuclear power plant shall be designed and implemented in an integrated manner so that they do not compromise one another.

4.7 Proven Engineering Practices

Items important to safety for a nuclear power plant shall be designed in accordance with the applicable codes and standards.

- 4.7.1 Items important to safety for a nuclear power plant shall preferably be of a design that has previously been proven in equivalent applications, and if not, shall be items of high quality and of a technology that has been qualified and tested.
- 4.7.2 Codes and standards that are used as design rules for items important to safety shall be identified and evaluated to determine their applicability, adequacy and sufficiency, and shall be supplemented or modified as necessary to ensure that the quality of the design is commensurate with the associated safety function.
- 4.7.3 Where a new design or feature is introduced or where there is a departure from an established engineering practice, safety shall be demonstrated by means of appropriate supporting research programmes, performance tests with specific acceptance criteria, or the examination of operating experience from other relevant applications. The new design or feature or new practice shall also be adequately tested to the extent practicable before being brought into service, and shall be monitored in service to verify that the behaviour of the plant is as expected.

4.8 Safety Assessment

Comprehensive deterministic safety assessments and probabilistic safety assessments shall be carried out as part of the design process for a nuclear power plant to ensure that all safety requirements on the design of the plant are met throughout all stages of the lifetime of the plant, and to confirm that the design, as delivered, meets requirements for manufacture and for construction, and as built, as operated and as modified.

- 4.8.1 The safety assessments shall be commenced at an early point in the design process, with iterations between design activities and confirmatory analytical activities, and shall increase in scope and level of detail as the design programme progresses.
- 4.8.2 The safety assessments shall be documented in a form that facilitates independent evaluation.

4.9 Provision for Construction

Items important to safety for a nuclear power plant shall be designed so that they can be manufactured, constructed, assembled, installed and erected in accordance with established processes that ensure the achievement of the design specifications and the required level of safety.

- 4.9.1 In the provision for construction and operation, due account shall be taken of relevant experience that has been gained in the construction of other similar plants and their associated structures, systems and components. Where practices from other relevant industries are adopted, such practices shall be shown to be appropriate to the specific nuclear application.

4.10 Features to Facilitate Radioactive Waste Management and Decommissioning

Special consideration, especially for waste minimization and dose reduction, shall be given at the design stage of a nuclear power plant to the incorporation of features to facilitate radioactive waste management and the future decommissioning and dismantling of the plant [5].

4.10.1 In particular, the design shall take due account of:

- (a) The choice of materials, so that amount of radioactive waste will be minimised to the extent practicable and decontamination will be facilitated.
- (b) The access capabilities and the means of handling that might be necessary.
- (c) The facilities necessary for the treatment and storage of radioactive waste generated in operation and provision for managing the radioactive waste that will be generated in the decommissioning of the plant.

5. GENERAL PLANT DESIGN

5A DESIGN BASIS FOR THE PLANT

All systems in a nuclear power plant that could contain fissile material or radioactive material shall be so designed as to prevent the occurrence of events that could lead to an uncontrolled release of radioactivity to the environment; to prevent accidental criticality and overheating; to ensure that radioactive releases are kept below authorised limits on discharges in normal operation; and to ensure that plant states that could lead to high radiation doses or large radioactive releases are practically eliminated. It should be further ensured that there are no, or only minor, potential radiological consequences for all the plant states with a significant likelihood of occurrence.

5.1 General Design Basis

The plant states shall be identified and grouped into a limited number of categories according to their likelihood of occurrence. The categories typically cover normal operation, anticipated operational occurrences, design basis accidents and design extension conditions, including severe accidents.

- 5.1.1 Acceptance criteria shall be assigned to each plant state, such that frequently occurring plant states shall have no, or only minor, radiological consequences and plant states that could give rise to serious consequences shall have a very low frequency of occurrence.
- 5.1.2 Conservative design measures shall be applied and sound engineering practices shall be adhered to in the design bases for normal operation, anticipated operational occurrences and design basis accidents so as to provide a high degree of assurance that no significant damage will occur to the reactor core and that radiation doses will remain within prescribed limits/ acceptable limits for normal operation and accident conditions respectively and will be ALARA (As low as reasonably achievable).
- 5.1.3 The design shall also address the performance of the plant during design extension conditions including severe accidents. The assumptions and methods used for these evaluations may be realistic rather than conservative. The credible additional accident scenarios under design extension conditions shall be identified and addressed in design. The practicable provisions for prevention of such accidents and mitigation of their consequences should also be addressed.

5.2 Design Basis for Items Important to Safety

The design basis for items important to safety shall specify the necessary capability, reliability and functionality for the relevant operational states, for accident conditions and for conditions arising from internal and external hazards, to meet the specific acceptance criteria over the lifetime of the nuclear power plant.

- 5.2.1 The design basis for each item important to safety shall be systematically justified and documented. The documentation shall provide the necessary information for the

operating organisation to operate the plant safely.

- 5.2.2 Proven and conservative design measures with well-established engineering practices shall be adopted in safety system design for design basis accidents. Additional safety systems for preventing and/or mitigating the consequences of DEC-A, shall be designed with proven engineering practice. Complementary safety features shall be provided as practical for mitigating the consequences of any DEC-B including severe accident.

5.3 Design Limits

A set of design limits consistent with the key physical parameters for each safety related structure, system or component including safety systems, additional safety features and complementary safety features for the nuclear power plant shall be specified for all operational states and for accident conditions.

- 5.3.1 The design limits shall be specified and shall be consistent with relevant regulatory requirements provided in AERB regulatory safety documents and other applicable international standards.

5.4 Safety Classification and Seismic Categorization

All structures, systems and components (SSCs), including software for instrumentation and control (I&C), that are important to safety, shall be identified and shall be classified on the basis of their function and their safety significance. The safety classification of SSCs shall be aligned with the approach specified by AERB.

- 5.4.1 The method for classifying the safety significance of items important to safety shall be based primarily on deterministic methods complemented, where appropriate, by probabilistic methods, with due account taken of factors such as:
- (a) The safety function(s) to be performed by the item.
 - (b) The consequences of failure to perform a safety function.
 - (c) The frequency with which the item will be called upon to perform a safety function.
 - (d) The time following a postulated initiating event at which, or the period for which, the item will be called upon to perform a safety function.
- 5.4.2 Items important to safety shall be designed, constructed and maintained such that their quality and reliability are commensurate with this classification. The applicable codes and standards for design, manufacture, construction, inspection, erection and testing and in service inspection of all these structures, systems and components shall be used.
- 5.4.3 The design shall be such as to ensure that any interference between items important to safety will be prevented, and in particular that any failure of items important to safety in a system in a lower safety class will not propagate to a system in a higher safety class. If a fluid system is interconnected with another fluid system that operates at a higher pressure, then it shall be designed to withstand the higher pressure, or provisions shall be made to prevent the design pressure of the system operating at the lower design pressure from being exceeded, considering a single failure.

- 5.4.4 Equipment that performs multiple functions shall be classified in a safety class that is consistent with the most important function performed by the equipment.
- 5.4.5 The seismic categorization of all component shall be aligned with the requirements specified by AERB or equivalent standards. Seismic fragility levels should be evaluated for component(s) important to safety by analysis or, where possible, by testing or by experience/comparison.

5.5 Reliability of Items Important to Safety

The reliability of items important to safety shall be commensurate with their safety significance. The design of items important to safety shall be such as to ensure that the equipment can be qualified, procured, installed, commissioned, operated and maintained to be capable of withstanding, with sufficient reliability and effectiveness, all conditions specified in the design basis for the items.

- 5.5.1 In the selection of equipment, consideration shall be given to both spurious operation and unsafe failure modes. Preference shall be given in the selection process to equipment that exhibits a predictable or revealed mode of failure and for which the design facilitates repair or replacement.
- 5.5.2 The safety systems and their support systems shall be designed to ensure that the targeted probability of a safety system failure on demand from all possible causes is lower than 10^{-3} subject to meeting the overall probability targets given in section 5.42.4. The reliability model for each system should use realistic failure criteria and best estimate failure rates, considering the anticipated demand on the system. Design for reliability should include consideration of mission times for SSC important to safety.
- 5.5.3 To the extent possible, the design shall provide for testing to demonstrate that these reliability requirements will be met during operation.

5.6 Common Cause Failures

The design of equipment shall take due account of the potential for common cause failures of items important to safety, to determine how the concepts of diversity, redundancy, physical separation and functional independence have to be applied to achieve the necessary reliability.

Common cause may be a design deficiency, a manufacturing deficiency, an operating or maintenance error, a natural phenomenon, a human-induced event, or an unintended cascading effect from any other operation or failure within the plant or due to external or internal hazards. Common cause failures may simultaneously affect a number of items important to safety and failure of common support systems.

- 5.6.1 Vulnerability of the design against common cause failures initiated by credible external events shall be assessed. Capability of the design to withstand demands arising out of non-availability of multiple systems that could be vulnerable to a single /correlated external phenomenon shall be addressed.

- 5.6.2 With respect to physical separation among safety systems or between safety system and process systems the following shall be ensured:
- (a) A safety system designed to act as a redundant or a backup system shall not be located in the same location so as to minimize the vulnerability to common cause failures.
 - (b) If a safety system and a process system must share space, then it shall be demonstrated that failure of process system does not affect the safety function or the associated safety functions are also achieved by another unaffected safety system.
- 5.6.3 The design shall provide sufficient physical separation between redundant divisions of safety systems and support systems. This applies to equipment and to routing of the following items:
- (a) Electrical cables for power and control of equipment.
 - (b) Piping for service water for the cooling of fuel and process equipment.
 - (c) Tubing and piping for compressed air or hydraulic drives for control equipment.
 - (d) Oil storage and pipelines supplying oil to the safety equipment.
- 5.6.4 Diversity shall be applied to additional safety systems that act as back-up systems with respect to main safety systems that perform same safety function by incorporating different attributes into the systems or components. Such attributes shall include different principles of operation, different physical variables, different conditions of operation, or production by different manufacturers to address common cause failure.
- 5.6.5 Diversity shall be applied to Ultimate Heat Sink as practicable considering external events having impact on Ultimate Heat Sink leading to common mode failure of redundant safety systems connected to Ultimate Heat Sink.
- 5.6.6 The design shall provide for protection against Common Cause Failures in Digital Systems, including Software used in safety systems (refer 6.26.1 (d))

5.7 Independence of Safety Systems

Interference between safety systems or between redundant elements of a system shall be prevented by means such as physical separation, electrical isolation, functional independence and independence of communication (data transfer), as appropriate.

- 5.7.1 Safety system equipment (including cables and raceways) shall be readily identifiable in the plant for each redundant element of a safety system.

5.8 Single Failure Criterion

The single failure criterion²⁰ shall be applied to each safety group or the assembly of equipment designated to perform all actions required for a particular PIE, to ensure

²⁰ The single failure criterion is a criterion (or requirement) applied to a system such that it must be capable of performing its task in the presence of any single failure.

that the limits specified for plant states within design basis are not exceeded. In addition, some individual systems may require to meet Single Failure Criteion.

- 5.8.1 Human error and spurious action shall be considered to be one mode of failure when applying the concept to a safety group or safety system.
- 5.8.2 The design shall take due account of the failure of a passive component, unless it has been justified in the single failure analysis with a high level of confidence that a failure of that component is very unlikely and that its function would remain unaffected by the postulated initiating event. Credible passive system failure shall be considered unless justified by other means such as periodic surveillance, replacement etc.
- 5.8.3 Single failure criteria need not be applied for system required for mitigating very low probability event, such as external event of low probability, likewise, Single failure criteria need not be applied for safety feature provided for mitigating DEC A & DEC B. However consideration shall be given to redundancies that can participate in meeting quantitative safety targets, especially in features provided in design for preserving integrity of containment in case of severe accident condition.

5.9 Fail-Safe Design

The concept of fail-safe design shall be incorporated, as appropriate, into the design of systems and components important to safety.

- 5.9.1 Systems and components important to safety shall be designed for fail-safe behavior, as appropriate, so that their failure or the failure of a support feature does not prevent the performance of the intended safety function.
- 5.9.2 The protection system shall be designed to fail into a safe state or into a state demonstrated to be acceptable on some other defined basis if conditions such as disconnection of the system, loss of energy (e.g., electric power and instrument air), or postulated adverse environment (e.g. extreme conditions of heat or cold, fire, pressure, steam, water, and radiation) are experienced.

5.10 Support Service Systems

Safety support systems necessary to maintain a safe state²¹ of the plant include electricity, cooling water, compressed air or other gases and means of lubrication. Normally, where services are to be provided from external sources, backup sources to such services for safety support systems shall be identified. The design shall provide emergency services for safety support systems to cope with the possibility of loss of normal service and, where applicable, concurrent loss of backup services. Support service systems that ensure the operability of equipment forming part of a system important to safety shall be classified appropriately to meet the safety function.

- 5.10.1 The reliability, redundancy, diversity and independence of support service systems and the provision of features for their isolation and for testing their functional capability

²¹ Please refer c;ause 5.20

shall be commensurate with the significance to safety of the system being supported.

- 5.10.2 It shall not be permissible for a failure of a support service system to be capable of simultaneously affecting redundant parts of a safety system or a system fulfilling diverse safety functions, and compromising the capability of these systems to fulfill their safety functions.
- 5.10.3 The systems that provide normal services, backup services and emergency services shall have:
- (a) sufficient capacity to meet the load requirements (e.g. cooling water system, instrument air supply system, emergency power supply system etc.) of the systems that perform the fundamental safety functions; and
 - (b) availability and reliability that is commensurate with the systems to which they supply the service.

The emergency services support systems shall have adequate capacity and shall be capable of providing services for sufficient duration. Such systems shall have significant margin with respect to their availability during and after an external event (e.g. earthquake, flood, etc).

5.11 Equipment Outages

The time allowed for equipment outages and the actions to be taken shall be analysed and defined for each case before the start of plant operation and included in the plant operating documents.

5.12 Materials, Water and Gas Chemistry

- 5.12.1 To ensure satisfactory performance during normal operation and accident conditions, only approved materials for structures, components, etc. shall be selected based on considerations, among others, such as:
- (a) irradiation damage,
 - (b) activation and corrosion,
 - (c) creep and fatigue,
 - (d) erosion,
 - (e) compatibility with other interacting materials,
 - (f) thermal effects,
 - (g) resistance to brittle fracture,
 - (h) hydrogen pick-up, and
 - (i) Off normal water chemistry.

Current state-of-art developments in material research and behaviour phenomena should form an essential input for design updates.

- 5.12.2 Design organisation should prescribe the range of permissible water and gas chemistry for primary, auxiliary and secondary systems to avoid various degradation mechanisms such as corrosion/oxidation and flow accelerated corrosion (FAC).

5.13 Operational Limits and Conditions for Safe Operation

The design shall establish a set of operational limits and conditions for safe operation

of the nuclear power plant.

- 5.13.1 The requirements and operational limits and conditions established in the design for the nuclear power plant shall include:
- (a) Safety limits
 - (b) Limiting safety systems settings (LSSS)
 - (c) Operational limits and conditions for operational states
 - (d) Control system constraints and procedural constraints on process variables and other important parameters
 - (e) Requirements for surveillance, maintenance, testing and inspection of the plant to ensure that structures, systems and components function as intended in the design.
 - (f) Specified operational configurations, including operational restrictions in the event of the unavailability of safety systems or safety related systems.
 - (g) Action statements, including completion times for actions in response to deviations from the operational limits and conditions.
- 5.13.2 The design shall ensure that on-line surveillance and testing of systems important to safety can be conducted. The impact of anticipated surveillance test and/or repair work on the reliability of systems important to safety shall be considered in the design such that the safety function can still be achieved with the required reliability.
- 5.13.3 These requirements and limitations shall be a basis for the establishment of operational limits and conditions under which the responsible organisation will be authorised to operate the plant.

5.14 Postulated Initiating Events

The design for the nuclear power plant shall apply a systematic approach to identify a comprehensive set of postulated initiating events such that all foreseeable events with the potential for serious consequences and all foreseeable events with a significant frequency of occurrence are anticipated and are considered in the design.

- 5.14.1 The postulated initiating events shall be identified on the basis of engineering judgement and a combination of deterministic assessment and probabilistic assessment including past operating experiences. A justification shall be provided to show that all foreseeable events have been considered.
- 5.14.2 The postulated initiating events shall include all foreseeable failures of structures, systems and components of the plant, as well as operating errors and possible failures arising from internal and external hazards, whether at full power, low power or shutdown states.
- 5.14.3 An analysis of the postulated initiating events for the plant shall be made to establish the preventive measures and protective measures that are necessary to ensure that the required safety functions will be performed.
- 5.14.4 The expected behaviour of the plant in any postulated initiating event shall be such that the following conditions can be achieved, in the order of priority:
- (a) A postulated initiating event would produce no safety significant effects or

would produce only a change towards safe plant conditions by means of inherent characteristics of the plant.

- (b) Following a postulated initiating event, the plant would be rendered safe by means of passive safety features or by the action of systems that are operating continuously in the state necessary to control the postulated initiating event.
 - (c) Following a postulated initiating event, the plant would be rendered safe by the actuation of safety systems that need to be brought into operation in response to the postulated initiating event.
 - (d) Following a postulated initiating event, the plant would be rendered safe by following specified procedures.
- 5.14.5 In case plant state reaches DEC (Multiple Failure), safety would be achieved by actuation of additional safety features or by complementary safety features following specified procedures.(Refer. 5.18.2)
- 5.14.6 The postulated initiating events used for developing the performance requirements for the items important to safety in the overall safety assessment and the detailed analysis of the plant shall be grouped into a specified number of representative event sequences, that identify bounding cases and that provide the basis for the design and the operational limits for items important to safety.
- 5.14.7 A technically supported justification shall be provided for exclusion from the design of any initiating event that is identified in accordance with the comprehensive set of postulated initiating events.
- 5.14.8 Where prompt and reliable action would be necessary in response to a postulated initiating event, provision shall be made in the design for automatic safety actions for the necessary actuation of safety systems or additional safety systems, to prevent progression to more severe plant conditions.
- 5.14.9 Where prompt action in response to a postulated initiating event would not be necessary, it is permissible for reliance to be placed on the manual initiation of systems, or on other operator actions. For such cases, the time interval between detection of the abnormal event or accident and the required action shall be sufficiently long, and sufficiently detailed procedures (such as administrative, operational and emergency procedures) shall be specified to ensure the performance of such actions. An assessment shall be made of the potential for an operator to worsen an event sequence through erroneous operation of equipment or incorrect diagnosis of the necessary recovery process. Refer Human Factors clause 5.24.11.
- 5.14.10 The operator actions that would be necessary to diagnose the state of the plant following a postulated initiating event and to put it into a stable long term shutdown condition in a timely manner shall be facilitated by the provision of adequate instrumentation to monitor the status of the plant, and adequate controls for the manual operation of equipment. The design shall specify the necessary provision of equipment and the procedures necessary to provide the means for keeping control over the plant and for mitigating any harmful consequences of a loss of control.
- 5.14.11 Any equipment that is necessary for actions to be taken in manual response and recovery processes shall be placed at the most suitable location to ensure its availability at the

time of need and to allow safe access under the anticipated environmental conditions.

5.15 Internal and External Hazards

All foreseeable internal hazards and external hazards [3], including the potential for human induced events directly or indirectly to affect the safety of the nuclear power plant, shall be identified and their effects shall be evaluated. Hazards shall be considered in designing the layout of the plant and in determining the postulated initiating events and generated loadings for use in the design of relevant items important to safety for the plant.

Items important to safety shall be designed and located, to withstand the effects of hazards or to be protected, in accordance with their importance to safety, against hazards and against common cause failure mechanisms generated by hazards.

For multiple unit plant sites, the design shall take due account of the potential for specific hazards to give rise to impacts on several or even all units on the site simultaneously.

5.15.1 Internal Hazards

- (a) The design shall take due account of internal hazards such as fire, explosion, flooding, missile generation, collapse of structures and falling objects, pipe whip, jet impact and release of fluid from failed systems or from other installations on the site. The events may include equipment failures or mal-operation. Appropriate features for prevention and mitigation shall be provided to ensure that safety is not compromised.
- (b) Some external events may initiate internal fires or floods and may also cause the generation of missiles. Such interaction of external and internal events shall also be considered in the design, wherever appropriate.
- (c) SSC important to safety shall be designed and located in a manner that minimises the probability and effects of fires and explosions caused by external or internal events.

5.15.2 External Hazards

- (a) The design shall ensure all those natural and human induced external events (i.e. events of origin external to the plant) that have been identified through adequate conservatism in the site evaluation process. Applicable natural external hazards include events such as earthquakes, volcano eruptions, droughts, floods, high winds, tornadoes, tsunami, and extreme meteorological conditions. Human-induced external events include those that are identified in the site evaluation, such as potential aircraft crashes, ship collisions, large area fire, asphyxiant and toxic gases, corrosive and radioactive gases and liquids, electromagnetic interference, explosions and nearby hazardous industries. loss of Ultimate Heat Sink from conditions arising out of external hazards shall also be addressed. Structures, systems and components necessary to assure the capability for shutdown, residual heat removal and

confinement of radioactive material shall be designed to remain functional in the event of natural and human induced External Events.

- (b) The design of the plant shall provide for a sufficient safety margin to protect against site specific external events (earthquake, flood, extreme wind, and temperature) and to avoid cliff edge effects. The SSCs of NPP identified to meet basic safety functions, [i.e., immediate and long term (guaranteed) shutdown, decay heat removal from core and spent fuel, and containment] as well as SSCs identified for post-accident management shall remain functional under extreme external events.
- (c) The possibility of incorporating suitable design features including layout of buildings and equipment which would provide additional defence against aircraft crash should be investigated. A design-specific assessment of the effects on the plant of the impact of an aircraft shall be conducted using realistic analytical model and realistic assumptions about the size of the aircraft. This analysis shall be used to identify and incorporate into the design those design features and functional capabilities to show that, with reduced use of operator actions:
 - (i) the reactor core remains cooled, or the containment remains intact; and
 - (ii) spent fuel cooling or spent fuel pool integrity is maintained.
- (d) The safety of the plant shall not be permitted to be dependent on the availability of off-site services such as electricity supply and water for a minimum period of seven days. The design shall take due account of site specific conditions to determine the maximum delay time, by which off-site services can be considered to be available.
- (e) Flood protection of safety-related rooms shall follow the logic of defense in depth. Penetrations and the doors built under the postulated flood level of safety related buildings shall be watertight.
- (f) Appropriate parameters of external events shall be specified which can act as warning indicators to operator with respect to external events following which there will be a need for operator to take necessary measures.
- (g) Design shall consider the possibility of interaction between buildings containing items important to safety (including power cabling and control cabling) and any other plant structure as a result of external events considered in the design and ensure that it does not lead to any unsafe condition.
- (h) The design shall be such as to ensure that items important to safety are capable of withstanding the effects of external events considered in the design, and if not, other features such as passive barriers shall be provided to protect the plant and to ensure that the required safety function will be performed.
- (i) The design of the plant shall also provide for an adequate margin to protect items ultimately necessary to prevent an early radioactive release or a large radioactive release in the event of levels of natural hazards exceeding those considered for design, derived from the hazard evaluation for the site. Such assessment of margins should include possible secondary effects due to the primary hazard.

5.153 Applicability of Leak Before Break

Leak-before-break (LBB) analysis shall be conducted to permit removal of protective hardware such as pipe whip restraints and jet impingement barriers, redesigning pipe connected components, their supports and their internals, and other

related changes in operating plants for the piping systems that are to be qualified for LBB application.

Analyses should demonstrate that the probability of pipe rupture is extremely low under conditions consistent with the design basis for the piping. A deterministic evaluation of the piping system that demonstrates sufficient margins against failure, including verified design and fabrication, and an adequate in-service inspection program can be assumed to satisfy the extremely low probability criterion.

The LBB case can be used as an independent method of safety case establishment which allows for the omission of the double ended guillotine break (DEGB) dynamic effect arrangement. Credit of such postulation shall not be extended in the assessment of LOCA reactivity, capacity design of the emergency core cooling system, determination of containment design pressure and temperature build up in design basis accident condition. Such design basis analysis will remain conservative.

5.154 Fire Safety

- (a) Structures, systems and components important to safety shall be designed and located, consistent with other safety requirements, so as to minimise the likelihood and effects of internal fires and explosions caused by external or internal events.
- (b) Basic safety functions shall be achieved by suitable incorporation of redundant equipment, diverse systems, physical separation, fire protection systems and design for fail-safe operation such that the following objectives are achieved:
 - (i) Preventing fires from starting.
 - (ii) Detecting and extinguishing quickly those fires which do start, thus limiting the damage.
 - (iii) Preventing the spread of those fires which have not been extinguished, thus minimising their effect on essential plant functions.

The first objective requires that the design and operation of the plant be such that the probability of a fire starting is minimised. The second objective concerns the early detection and extinguishing of fires by automatic and/or manual firefighting techniques. For implementation of the third objective, particular emphasis shall be placed on the use of passive fire barriers and physical separation. This includes spatial separation and fire barriers which would be the last line of defence. The main purpose of this line of defence is to ensure that even if fire occurs or initiates and if the mitigating and suppression features fail, the design of the plant safety systems is such that all safety functions can be successfully performed.

- (c) The planning for prevention and protection against fire and explosion should be started at the plant design stage itself and carried through construction, commissioning and operation phases. A fire hazard analysis of the plant shall be carried out to determine the required rating of the fire barriers, and the required capability of fire detection and firefighting systems shall be provided.
- (d) Firefighting systems shall be automatically initiated where necessary, and

systems shall be designed and located to ensure that their rupture or spurious or inadvertent operation does not significantly impair the capability of structures, systems and components important to safety, and does not simultaneously affect redundant safety chains, thereby challenging compliance with the single failure criterion.

- (e) Non-combustible or fire retardant and heat resistant materials shall be used wherever practicable throughout the plant, particularly in locations such as the containment and control rooms.

5.16 Engineering Design

The engineering design rules for Structures, Systems and Components important to safety at a nuclear power plant shall be specified and shall comply with the relevant national or international codes and standards and with proven engineering practices, with due account taken of their relevance to nuclear power technology.

- 5.16.1 Methods to ensure a robust design shall be applied, and proven engineering practices shall be adhered to in the design of a nuclear power plant.

5.17 Design Basis Accidents

A set of accident conditions that are to be considered in the design shall be derived from postulated initiating events for the purpose of establishing the bounding conditions for the nuclear power plant to withstand, without exceeding the acceptable limits of radiation protection.

- 5.17.1 Design basis accidents shall be used to define the design bases, including performance criteria, for safety systems and for other items important to safety that are necessary to control design basis accident conditions, with the objective of returning the plant to a safe shutdown state and mitigating the consequences of any accidents.
- 5.17.2 The design shall be such that for design basis accident conditions, key plant parameters do not exceed the applicable design limits. A primary objective shall be to manage all design basis accidents so that they have no, or only minor, radiological impacts, on or off the site, and are within AERB specified limits, and do not necessitate any off-site countermeasures.
- 5.17.3 The design basis accidents shall be analysed in a conservative manner for the purpose of design of safety system and components. This approach involves postulating certain failures in safety systems, specifying design criteria and using conservative assumptions, models and input parameters in the analysis.

5.18 Design Extension Conditions

A set of design extension conditions shall be derived on the basis of engineering judgment, deterministic assessments and probabilistic assessments for the purpose of further improving the safety of the nuclear power plant, by enhancing the plant's capabilities to withstand, without unacceptable radiological consequences,

accidents that are either more severe than design basis accidents or that involve additional failures. These design extension conditions shall be used to identify the additional accident scenarios to be addressed in the design and to plan practicable provisions for the prevention of such accidents or mitigation of their consequences if they do occur.

- 5.181 The NPP design shall identify credible design extension conditions, based on operational experience, engineering judgment, and the results of analysis and research. This shall include multiple failure events without core damage situation as well as event sequences leading to core damage (severe accidents), particularly those events that may challenge the containment.
- 5.182 An analysis of design extension conditions for the plant, including assessment of radiological impact, shall be performed. The main technical objective of considering the design extension conditions is to provide assurance that the design of the plant is such as to prevent accident conditions not considered as design basis accident conditions, or to mitigate their consequences, to the extent practicable. This might require additional safety features and complementary safety features for design extension conditions, or extension of the capability of safety systems to maintain the integrity of the containment. These additional safety features for design extension conditions, or extension of the capability of safety systems, shall be such as to ensure the capability for managing accident conditions in which there is a significant amount of radioactive material in the containment (including radioactive material resulting from severe degradation of the reactor core). The plant shall be designed so that it can be brought into a controlled state (refer clause 5.20) and the containment function can be maintained, with the result that large or early radioactive releases, beyond those that could be mitigated by emergency countermeasures, would be practically eliminated. The effectiveness of provisions to ensure the functionality of the containment shall be analysed on the basis of the best estimate approach.
- 5.183 The design extension conditions shall be used to define the design specification for additional safety features and complementary safety features, and for the design of all other items important to safety that are necessary for preventing such conditions from arising, or, if they do arise, for controlling them and mitigating their consequences. Complementary safety features include design or procedural considerations, or both, and are based on a combination of phenomenological models, engineering judgments, and probabilistic methods.
- 5.184 The analysis undertaken shall include identification of the features that are designed for use in, or that are capable of preventing or mitigating, events considered in the design extension conditions. These features shall:
- (a) be independent, of those used in more frequent accidents,
 - (b) be capable of performing in the environmental conditions pertaining to these design extension conditions, including design extension conditions in severe accidents, where appropriate; and
 - (c) have reliability commensurate with the function that they are required to fulfill.
- 5.185 If the plant state is within DEC-A, it shall be brought to and maintained under safe state within 24 hours (desirable) or within 72 hours (mandatory). Subsequently it is

desirable to reach safe shutdown state (refer 5.20.3) and should be maintained. In DEC-B, the containment system and its safety features shall be able to perform in extreme scenarios that include, among other things, damage of the reactor core. Containment shall maintain its role as a leak-tight barrier for a period that allows sufficient time for the implementation of off-site emergency procedures following the onset of core damage. Containment shall also prevent uncontrolled releases of radioactivity after this period.

Severe accident management guidelines shall be prepared, taking into account the plant design features and the understanding of accident progression and associated phenomena.

- 5.186 To the extent practicable, the design shall provide biological shielding of appropriate composition and thickness to protect operational personnel during design extension conditions, including severe accidents.
- 5.187 In the case of multi-unit plants, the use of available support from other units can be considered as extra advantage but its credit shall not be taken in safety analysis. However, such support can be relied upon only if it can be established that the safety of the other units is not compromised under any condition.
- 5.188 The design shall take into account the availability of off-site services only in long term [refer section 5.15.2 (d)].
- 5.189 The design shall be such that the possibility of conditions arising that could lead to an early radioactive release or a large radioactive release is 'practically eliminated'²².
- 5.18.10 The design shall be such that for design extension conditions, protective actions that are limited in terms of lengths of time and areas of application shall be sufficient for the protection of the public, and sufficient time shall be available to take such measures.
- 5.18.11 In addition to above, design shall also include provision to use non-permanent equipment to handle extreme events, along with unexpected failure of existing safety systems or features.

5.19 Combinations of Events and Failures

Where the results of engineering judgment, deterministic safety assessments and probabilistic safety assessments indicate that combinations of events could lead to anticipated operational occurrences or to accident conditions, such combinations of events shall be considered to be design basis accidents, or shall be included as part of design extension conditions, depending mainly on their likelihood of occurrence. Certain events might be consequences of other events, such as a flood following an

²² The possibility of certain conditions arising may be considered to have been 'practically eliminated' if it would be physically impossible for the conditions to arise or if these conditions could be considered with a high level of confidence to be extremely unlikely to arise.

earthquake. Such consequential effects shall be considered to be part of the original postulated initiating event.

5.20 Reactor Safe States

Design should ensure that following anticipated operational occurrences or accident conditions, the fundamental safety functions are ensured and the reactor is maintained at safe states.

5.20.1 Controlled state

This is a state of the plant, following an anticipated operational occurrence or DBA or DEC-A, in which the fundamental safety functions can be ensured and can be maintained for a time sufficient to implement provisions to reach a safe state /safe shutdown state. This state is characterised by:

- (a) Core is subcritical
- (b) Core heat is adequately removed
- (c) Activity discharges are within acceptable limits.

In case of a DBA, it is mandatory to reach the safe shutdown state following a controlled state. During an accident (DBA and DEC-A), controlled state shall not be continued for more than 24 hours.

5.20.2 Safe Shutdown State

Safe shutdown state is the state of the plant, following an anticipated operational occurrence or DBA or DEC-A, in which the fundamental safety functions can be ensured and maintained continuously. This state is characterised by:

- (a) Reactor under shutdown with desired margin below sub-criticality.
- (b) Continuous decay heat removal up to ultimate heat sink through designed cooling chain.
- (c) Availability of containment functions.

During a design basis accident, it is mandatory to reach the safe shutdown state following a controlled state.

5.20.3 Safe State

State of plant, following DEC-A, in which the reactor is subcritical and the fundamental safety functions can be ensured and maintained stable for a long time. This state is characterised by:

- (a) Core is in long term subcritical state.
- (b) Long term decay heat removal is established.
- (c) Containment functions are available and activity discharges are in accordance with the acceptable limits.

Design provisions shall be made to achieve and maintain safe state within 24 hours (desirable) or within 72 hours (mandatory) from the initiation of accident (DEC-A). Subsequently it is desirable to reach safe shutdown state.

5.20.4 Severe Accident Safe State

Severe accident safe state is a state which shall be achieved subsequent to DEC-B. Severe accident safe state shall be reached at the earliest after an accident initiation. It should be possible to maintain this state indefinitely. During this state there is:

- (a) No possibility of re-criticality.
- (b) Fuel or debris are continuously cooled.
- (c) Uncontrolled release of radioactivity to environment is arrested.
- (d) Means to maintain above conditions are available for long term, including critical parameters monitoring.
- (e) Monitoring of radiological releases and containment conditions.
- (f) Containment integrity is maintained

As the plant state is in DEC-B (severe accident), the severe accident safe state should be preferably reached within about one week from accident initiation.

5B. DESIGN FOR SAFE OPERATION OVER THE LIFETIME OF THE PLANT

5.21 Calibration, Testing, Maintenance, Repair, Replacement, Inspection and Monitoring of Items Important to Safety

Items important to safety for a nuclear power plant shall be designed to be calibrated, tested, maintained, repaired or replaced, inspected and monitored as required to ensure their capability of performing their functions, and to maintain their integrity in all conditions specified in their design basis.

- 5.21.1 The plant layout shall be such that activities for calibration, testing, maintenance, repair or replacement, inspection and monitoring are facilitated and can be performed to relevant national and international codes and standards. Such activities shall be commensurate with the importance of the safety functions to be performed, and shall be performed without undue exposure of workers to radiation and harsh environment.
- 5.21.2 Details of alternate approaches to monitor the performance of SSC, if any, shall be provided in the design documentation.
- 5.21.3 Where items important to safety are planned to be calibrated, tested or maintained during power operation, the respective systems shall be designed for performing such tasks with no significant reduction in the reliability of performance of the safety functions. Provisions for calibration, testing, maintenance, repair, replacement and inspection of items important to safety during shutdown shall be included in the design, so that such tasks can be performed with no significant reduction in the reliability of performance of the safety functions. For items important to safety, full scale testing shall be demonstrated during commissioning, wherever feasible.
- 5.21.4 If an item important to safety cannot be designed to be capable of being tested, inspected or monitored to the extent desirable, a robust technical justification shall be provided that incorporates the following approaches:
 - (a) Other proven alternative and/or indirect methods such as surveillance testing of reference items or use of verified and validated calculation methods shall be specified.

- (b) Conservative safety margins shall be applied or other appropriate precautions shall be taken to compensate for possible unanticipated failures.

5215 The design shall provide facilities for monitoring chemical conditions of fluids commensurate with the metallic and non-metallic materials used in the system design. In addition, the means for chemical addition to control or modify the chemical constituents of fluid streams shall be specified.

5216 The design shall provide for the detection (if feasible), exclusion and removal of all foreign material and corrosion products that may have an impact on safety.

5.22 Ageing Management

The design life of items important to safety at a nuclear power plant shall be determined. Appropriate margins shall be provided in the design to take due account of relevant mechanisms of ageing, neutron embrittlement, and wear out and of the potential for age related degradation, to ensure the capability of items important to safety to perform their necessary safety functions throughout their design life.

5221 The design shall take due account of ageing and wear out effects in all operational states for which a component is credited, including testing, maintenance, maintenance outages, plant states during a postulated initiating event and plant states following a postulated initiating event.

5222 Provision shall be made for monitoring, testing, sampling and inspection to assess ageing mechanisms predicted at the design stage and to help identify unanticipated behaviour of the plant or degradation that might occur in service. Required data shall be generated for these equipment for ageing management and estimation of their residual life.

5223 In cases where the design life of equipment/component is less than the design life of the plant, and mid-term in-situ replacement of the equipment is warranted, adequate provisions shall be made in the design, particularly for the in core equipment, to facilitate such replacements.

5.23 Qualification of Items Important to Safety

A qualification program for items important to safety shall be implemented to verify that items important to safety at NPP are capable of performing their intended functions when necessary, and in the prevailing environmental conditions (e.g. vibration, temperature, pressure, jet impingement, electromagnetic interference, lightning, radiation, humidity or any likely combination thereof), throughout their design life, with due account taken of plant conditions during maintenance and testing.

5231 The qualification program for items important to safety shall include the consideration of ageing effects caused by environmental factors (e.g. vibration, temperature, pressure, jet impingement, electromagnetic interference, lightning, radiation, humidity or any likely combination thereof) over the expected service life

of the items important to safety.

- 5.232 When the items important to safety are subject to sudden changes²³ in the environment due to internal or external events and are required to perform a safety function during or following such an event, the qualification program shall replicate, in an accelerated manner, as far as practicable the conditions imposed on the items prior to the event as well as those imposed by the event, either by test or by analysis or by a combination of both.
- 5.233 Any environmental conditions that could reasonably be anticipated and that could arise in specific operational states, such as in periodic testing of the containment leak rate, shall be included in the qualification programme.
- 5.234 Equipment that is credited to operate (e.g. certain instrumentation) during and after design extension conditions (with and without core damage) shall be shown, with reasonable confidence, to be capable of achieving the intended function under the expected environmental conditions. Severe accident management guidelines should address uncertainties arising from any shortfalls in such qualification of specific equipment/instrument.

5C. HUMAN FACTORS

5.24 Design for Optimal Operator Performance

Systematic consideration of human factors, including the human–machine interface, shall be included at an early stage in the design process for a nuclear power plant and shall be continued throughout the entire design process [6].

- 5.24.1 The design shall support operating personnel in the fulfillment of their responsibilities and in the performance of their tasks, and shall limit the effects of operating errors on safety. The design process shall pay attention to plant layout and equipment layout, and to procedures, including procedures for maintenance and inspection, to facilitate interaction between the operating personnel and the plant, in all plant states.
- 5.24.2 The human–machine interface shall be designed to provide the operators with comprehensive but easily manageable information, in accordance with the time necessary for decision making and initiating actions. The information necessary for the operator to make a decision to act shall be simply and unambiguously presented.
- 5.24.3 Operating personnel who have gained operating experience in similar plants shall, as far as is practicable, be actively involved in the design process conducted by the design organisation, in order to ensure that consideration is given as early as possible in the process to the future operation and maintenance of equipment.

²³ Regardless of the redundancy used in the equipment designed to perform a safety function, environmentally induced common cause damage to the redundant systems is a matter of concern. A sudden change of environment could lead to loss of safety function due to simultaneous failure of all the redundant equipment/components. Examples of hazardous environmental conditions which could cause such failures are temperature, pressure, radiation field, sodium aerosols and earthquake.

- 5244 The operator shall be provided with the necessary information:
- (a) to assess the general state of the plant in any condition,
 - (b) to operate the plant within the specified limits on parameters associated with plant systems and equipment (operational limits and conditions),
 - (c) to confirm that actions for the actuation of safety systems are automatically initiated when needed and that the relevant systems perform as intended, and
 - (d) to determine both the need for and the time for manual initiation of the specified safety actions.
- 5245 The design shall be such as to ensure that, following an event affecting the plant, environmental conditions in the control room or the supplementary control room and in locations on the access route to the supplementary control room do not compromise the protection and safety of the operating/emergency handling personnel.
- 5246 The design of workplaces and the working environment of the operating personnel shall be in accordance with ergonomic concepts.
- 5247 Verification and validation, including by the use of simulators, of features relating to human factors shall be included at appropriate stages to confirm that necessary actions by the operator have been identified and can be correctly performed.
- 5248 Dependence on early operator action should be avoided by design provisions as indicated below:
- (a) All the required immediate responses to an abnormal situation are made automatic.
 - (b) All safety systems for prevention or mitigation of events within design basis shall be designed such that no operator action is necessary for first thirty minutes of any incident.
- 5249 The design shall be such as to promote the success of operator actions with due regard for the time available for action, the conditions to be expected and the psychological demands being made on the operator.
- 524.10 Automated response shall continue for at least a reasonable predetermined time dependent on prior assessment (Refer 5.14.8). However operator actions to enhance safety within such time can be allowed, if design envisages.
- 524.11 The need for operator intervention on a short time-scale of less than 30 minutes following a PIE should be kept to a minimum. The time available for operator actions shall be considered from the first clear and unambiguous indication of the necessity for operator actions. The design should take into account that the credit for such operator intervention only if the:
- (a) design can demonstrate that the operator has sufficient time to decide and to act,
 - (b) necessary information on which the operator must base a decision to act is simply and unambiguously presented,
 - (c) physical environment following the event is acceptable in the control room or in the supplementary control room/backup control points, and
 - (d) access route to that supplementary control room/backup control points, is

available.

However, even in such cases the design shall meet the following requirements

- (i) Credit for operator action should not be considered earlier than 20 minutes. (if actions are taken from control room)
- (ii) Credit for operator action should not be considered earlier than 30 minutes. (if actions are taken from the field)

- 5.24.12 In certain circumstances, which must be justified, an operator action shorter than 20 minutes for control room action might be assumed, provided that
- (a) the operator is exclusively focused on the action in question;
 - (b) the required action is unique, and does not involve choice from several options;
 - (c) the required action is simple and does not involve multiple manipulations.
- 5.24.13 The design for a nuclear power plant shall specify the minimum number of operating personnel required to perform all the simultaneous operations necessary to bring the plant into a safe state²⁴.

5D. OTHER DESIGN CONSIDERATIONS

5.25 Systems Performing Both Safety and Process Functions

- 5.25.1 In cases where a system performs both process functions and safety functions, the following design considerations shall apply:
- (a) The process and safety functions shall not be credited at the same time.
 - (b) If the process function is operating, and a PIE specific to the process function is postulated, then it shall be shown that all its essential safety functions remain unaffected.
 - (c) The system shall be designed to the standards commensurate with the functions important to safety.
- 5.25.2 If the design includes sharing of instrumentation between a safety system and a non-safety system (such as a process or control system), then the following shall apply:
- (a) The reliability and effectiveness of a safety system shall not be impaired by normal operation, by partial or complete failure in non-safety systems, or by any cross-link generated by the proposed sharing.
 - (b) Sharing shall be limited to the sensing devices and their pre-amplifiers or amplifiers as needed to get the signal to the point of processing. However if failure of such device is cause for a PIE, the mitigating system for that PIE should not depend on the same device.
 - (c) The signal from each sensing device shall be electrically isolated so that failures cannot propagate from one system to the other.
 - (d) Isolation devices between systems of different safety importance shall always be associated with the system classified as being of greater importance to safety.

5.26 Sharing of Safety Systems between Multiple Units of a Nuclear Power Plant

Safety systems and additional safety features, required for DBAs and DEC-A

²⁴ Please refer clause 5.20

scenario, shall not be shared and interconnected between multiple units, unless this contributes to enhanced safety. Capability of complementary safety features, their support systems and onsite resource requirements for mitigating DEC-B scenario, shall be such that simultaneous handling of such events at all the reactors at a multiunit site is possible.

- 5.26.1 Safety system support features and safety related items shall be permitted to be shared and interconnected between several units of a nuclear power plant if this contributes to enhanced safety. Such sharing shall not be permitted if it would increase either the likelihood or the consequences of an accident at any unit of the plant.

5.27 Pressure-retaining SSC and Systems Containing Fissile Material or Radioactive Material

All pressure-retaining SSC shall be protected against overpressure conditions, and shall be classified, designed, fabricated, erected, inspected, and tested in accordance with established standards.

- 5.27.1 All pressure retaining SSCs of the reactor coolant system and auxiliaries shall be designed with an appropriate safety margin to ensure that the pressure retaining boundary will not be breached due to over pressure in normal operation, AOO and DBA.
- 5.27.2 Pressure-retaining components whose failure may affect nuclear safety shall be designed to permit inspection of their pressure boundaries throughout the design life of NPP.

5.28 Prevention of Harmful Interactions of Systems Important to Safety

The potential for harmful interactions of systems important to safety at the nuclear power plant that might be required to operate simultaneously shall be evaluated, and effects of any harmful interactions shall be prevented.

- 5.28.1 In the analysis of the potential for harmful interactions of systems important to safety, due account shall be taken of physical interconnections and of the possible effects of one system's operation, mal-operation or malfunction on local environmental conditions of other essential systems, to ensure that changes in environmental conditions do not affect the reliability of systems or components in functioning as intended.
- 5.28.2 If two fluid systems important to safety are interconnected and are operating at different pressures, either the systems shall both be designed to withstand the higher pressure, or provision shall be made to prevent the design pressure of the system operating at the lower pressure from being exceeded.

5.29 Interactions between the Electrical Power Grid and the Plant

The functionality of items important to safety at the nuclear power plant shall not

be compromised by disturbances in the electrical power grid, including anticipated variations in the voltage and frequency of the grid supply as well as single phase open conditions.

- 5.29.1 NPP's mode of operation (e.g. base load unit, load follower, etc.) shall be defined, and all relevant types of transients shall be analyzed. Droop characteristics as defined for that grid shall be followed. Design of SSC important to safety including fuel shall take into account the transients originating from such operation.

5.30 General Considerations for Instrumentation and Control System

Instrumentation shall be provided for determining the values of all the plant variables that can affect the fission process, the integrity of reactor core, the reactor coolant system and containment at the nuclear power plant, for obtaining essential information on the plant that is necessary for its safe and reliable operation, for determining the status of the plant in accident conditions and for making decisions for the purpose of accident management.

- 5.30.1 Interference between protection systems and control systems shall be prevented by means of separation, by avoiding interconnection or by suitable functional independence.
- 5.30.2 Instrumentation and recording equipment shall be such that essential information is available to support plant procedures during and following any accident by:
- (a) Indicating important plant parameters and radiological conditions.
 - (b) Identifying the locations of radioactive material.
 - (c) Facilitating decisions in accident management.

5.31 Use of Non-programmable digital systems or Computer-based Systems and Equipment

If non-programmable digital systems or computer based systems and equipment are used for safety purpose, correct (with respect to specification), safe and complete implementation of the requirements shall be ensured. Software in computer based systems and equipment must be demonstrated to be safe and to have a high level of integrity. Diverse backup systems or hardwired based backup systems for instrumentation and control of important safety functions, especially protection function, shall be provided.

- 5.31.1 Integrity should be assured by developing non-programmable digital systems or computer based systems and equipment /software (for computer based systems and equipment) using systematic, technically appropriate, carefully controlled, fully documented and reviewable engineering process which is suitably interfaced with verification and validation activities.
- 5.31.2 The safety case in support of the non-programmable digital systems or computer based systems and equipment and in particular software safety and integrity for computer based systems and equipment shall be based on design and design documents produced during the system development, result of analysis of specifications, algorithms and implementation.

- 5.31.3 Non-programmable digital systems or computer based systems and equipment shall be designed to have the fault tolerance commensurate with the safety category of the system. It shall have self- diagnostic features. It shall have maintainability features. Security features (with administrative control) for access to computer system shall be provided.

5.32 Design of Civil Structures

Civil structures shall be designed to meet the serviceability, strength and stability requirements for all possible load combinations due to loads arising out of normal operation, anticipated operational occurrences, DBA, and DEC including severe accident conditions, as well as from external hazards and their credible combinations with plant states.

- 5.32.1 External events to be considered in the design of civil structures include earthquakes, floods, high winds, tornadoes, tsunamis, extreme meteorological conditions and human induced events, as applicable. Civil structures important to safety shall also be designed and located so as to minimise the probabilities and effects of internal hazards such as fire, explosion, smoke, flooding, missile generation, pipe whip, jet impact or release of fluid due to pipe breaks.
- 5.32.2 The design specifications shall define all loads and load combinations, with due consideration given to probability of occurrence and loading time history. The serviceability considerations include satisfying limits on deflection, vibration, permanent deformation, cracking of concrete structural members and settlement.
- 5.32.3 Environmental impacts shall be considered in the design of civil structures and in the choice and selection of construction materials. Provision, wherever necessary, should be made for structural monitoring using instruments. The design shall enable implementation of periodic inspection programs for structures related to nuclear safety to verify structural conditions.
- 5.32.4 The design shall include provision for recording response of reactor building and another typical safety related structure in the event of an earthquake for post-earthquake analysis.
- 5.32.5 The design shall ensure that no substantive damage to higher seismic category SSCs will be caused by the failure of any other SSC of lower seismic category.
- 5.32.6 The SSCs of NPP identified to meet basic safety functions, (i.e., immediate and long term (guaranteed) shutdown, decay heat removal from core and spent fuel, and containment) as well as SSCs identified for post-accident management shall remain functional under extreme external events.

5.33 Nuclear Power Plants Used for Cogeneration of Heat and Power

Nuclear power plants coupled with heat utilization units shall be designed to preclude processes that transport radionuclides from the nuclear plant to heat utilization unit under conditions of operational states and in accident conditions.

5E. LAYOUT OF THE PLANT

The plant layout shall take into account requirements arising out of radiation zoning, industrial safety, nuclear security, availability of unobstructed access to buildings, movement of heavy machinery, seismic isolation gap between adjacent structural parts, avoiding overlapping of foundations, spatial interaction with other safety and non-safety related structures' etc. Consideration shall also be given to externally and internally generated missiles, including events such as aircraft impact. During development of internal structural layout, apart from structural loading aspects, consideration shall also be given to radiation shielding, effective control of personnel movement for preventing spread of radioactivity within and to outside the plant, emergency requirements arising out of industrial and nuclear safety, provision of fire protection, nuclear security, surveillance and in-service inspection (ISI), maintenance and replacement requirements of the housed systems, movement of heavy loads inside the building, ergonomics etc.

5.34 Control of Access to the Plant and Systems

The nuclear power plant shall be isolated from its surroundings with a suitable layout of the various structural elements so that access to it can be permanently controlled.

- 5.34.1 Provision shall be made in the design of the buildings and the layout of the site for the control of access to the nuclear power plant by operating personnel and/or for equipment, including emergency response personnel and vehicles, with particular consideration given to guarding against the unauthorised entry of persons and goods to the plant.
- 5.34.2 Prevention of unauthorised access to, or interference with, items important to safety, including computer hardware and software, shall be ensured.

5.35 Escape Routes from the Plant

A nuclear power plant shall be provided with a sufficient number of escape routes, clearly and durably marked, with reliable emergency lighting, ventilation and other services essential to the safe use of these escape routes.

- 5.35.1 Escape routes from the nuclear power plant shall meet the requirements for radiation zoning and fire protection, and the relevant AERB requirements for industrial safety and plant security and emergency handling (including off-site).
- 5.35.2 At least one escape route shall be available from workplaces and other occupied areas following an internal event or an external event or following combinations of events considered in the design.

5.36 Communication Systems at the Plant

Effective means of communication shall be provided throughout the nuclear power plant to facilitate safe operation in all modes of normal operation and to be available for use following all postulated initiating events and in accident conditions.

- 5.36.1 Suitable alarm systems and means of communication shall be provided so that all persons present at the nuclear power plant and on the site can be given warnings and instructions, in operational states and in accident conditions.
- 5.36.2 Suitable and diverse means of communication necessary for safety within the nuclear power plant and in the immediate vicinity, and for communication with relevant off-site agencies shall be provided.

5F. COMMISSIONING AND DECOMMISSIONING

5.37 Commissioning of the Plant

All plant systems shall be so designed that, to the extent practicable, tests of the equipment can be performed to confirm that design requirements have been achieved prior to the first criticality. Design shall provide provisions for commissioning of systems/equipment as per their requirements. The design should also consider the need for related testing when specifying the commissioning requirements for the plant.

- 5.37.1 Design authority should be continuously involved during commissioning to verify and certify that SSCs perform as per design intent.

5.38 Decommissioning of the Plant

At the design stage, appropriate consideration shall be given to the incorporation of features which will facilitate the decommissioning and dismantling of the plant.

- 5.38.1 The design should consider that exposures of personnel and the public during decommissioning are maintainable within the limits prescribed by AERB and adequate protection of the environment from radioactive contamination shall also be ensured. Decommissioning aspects shall be considered at the design stage itself to include inter alia:
- (a) the choice of materials, such that eventual quantities of radioactive waste are minimised and effective decontamination is facilitated,
 - (b) the access capabilities that may be required, and
 - (c) the facilities necessary for storing radioactive waste generated during both operation and decommissioning of the plant.

5G. SAFETY ANALYSIS

5.39 Safety Analysis of the Plant Design

A safety analysis of the design for the nuclear power plant shall be conducted in which methods of both deterministic analysis and probabilistic analysis shall be applied to enable the challenges to safety in the various categories of plant states to be evaluated and assessed.

- 5.39.1 On the basis of the safety analysis, the design basis for items important to safety and their links to initiating events and event sequences shall be confirmed. It shall be

demonstrated that the nuclear power plant as designed, is capable of complying with authorised limits on discharges with regard to radioactive releases and with the dose limits in all operational states, and is capable of meeting acceptable limits for accident conditions.

- 5.39.2 The safety analysis shall provide assurance that defence in depth has been implemented in the design of the plant. Any exception should be justified.
- 5.39.3 The safety analysis shall provide assurance that uncertainties have been given adequate consideration in the design of the plant and in particular that adequate margins are available to avoid cliff edge effects²⁵ and early radioactive releases or large radioactive releases.
- 5.39.4 The applicability of the analytical assumptions, methods and degree of conservatism used in the design of the plant shall be updated and verified for the current or as built design.
- 5.39.5 The computer codes, analytical methods and plant models used in the safety analysis shall be verified and validated.

5.40 Deterministic Approach

The deterministic safety analysis shall mainly provide:

- (a) Establishment and confirmation of the design bases for all items important to safety.
 - (b) Assurance that small deviations in plant parameters that could give rise to large variations in plant conditions (cliff edge effects) will be prevented.
 - (c) Characterization of the postulated initiating events that are appropriate for the site and the design of the plant.
 - (d) Analysis and evaluation of event sequences that result from postulated initiating events, to specify the environmental qualification requirements.
 - (e) Comparison of the results of the analysis with dose limits and acceptable limits, and with design limits.
 - (f) Demonstration that the management of anticipated operational occurrences and design basis accident conditions is possible by safety actions through automatic actuation of designated systems and safety systems respectively in combination with prescribed actions by the operator.
 - (g) Demonstration that the management of design extension conditions is possible by the actuation of additional safety features / complementary safety features in combination with expected actions by the operator.
 - (h) Confirmation that operational limits and conditions are in compliance with the design assumptions and intent for the normal operation of the plant.
- 5.40.1 Deterministic safety analyses for design purposes shall be characterized by their conservative assumptions and bounding analysis. However, best estimate analysis together with an evaluation of uncertainty could be used in some cases to better

²⁵ A cliff edge effect, in a nuclear power plant, is an instance of severely abnormal plant behavior caused by an abrupt transition from one plant status to another, following a small deviation in a design parameter, and thus a sudden large variation in plant conditions in response to a small variation in an input.

define certain requirements for structures, systems and components. The time span of any scenario that is analysed should extend up to the moment when the plant reaches a safe state or safe shutdown state.

- 5.40.2 If a 'best estimate models' computer code instead of a 'conservative models' is used for design purpose, it shall be ensured that conservative initial and boundary conditions along with conservative assumptions with regard to the availability of systems are adopted. All uncertainties associated with the code models and plant parameters shall be bounded.
- 5.40.3 Realistic analyses should be used to evaluate the evolution and consequences of accidents. The realistic input data should be used in case extensive data are available; if the data are scarce, conservative input data shall be used. For the development of emergency operating procedures and for the analysis of design extension conditions, including severe accidents, best estimate methods and codes should be used. However, when determining what actions should be taken to prevent core damage, the range of uncertainties associated with the relevant phenomena should be determined.

5.41 Source Term Evaluation

An evaluation of the behaviour of fission products, radioactive corrosion products, activation products in coolant and impurities, and actinides following possible accidents of each type at the NPP shall be carried out early in the design stage. This is required to identify all important phenomena that affect source term behaviour and to identify the possible design features that could increase their retention in the plant.

- 5.41.1 The evaluation, before a plant is operated, of the source terms for operational states shall include all the radionuclides that, owing to either liquid discharges or gaseous discharges, may make a significant contribution to doses. The annual release of radioactive material to the environment can be evaluated by using an average value for the activity of the primary coolant. Values for the effect of spiking on the activity of the primary coolant due to applicable operational transient should be considered based on relevant operational data.
- 5.41.2 Different operational states and possible accident sequences could be grouped, and a bounding scenario chosen for detailed analysis representing each group. Separate analyses of the source term should be carried out for each group for which the phenomena that would affect the source term could be different. The evaluation of source terms shall also include a comprehensive analysis of postulated accidents in which the release of radioactive material would occur outside the containment. This exercise ensures that the design is optimised so that requirements for radiation protection, including restrictions on doses, are being met.
- 5.41.3 A similar range of different types of design extension conditions should be considered in the evaluation of the source terms including that would result in severe accidents involving core damage. This exercise will also provide a basis for the emergency preparedness that may be required to protect the public under severe accident condition.

5.42 Probabilistic Approach

5.42.1 The design shall take due account of the probabilistic safety analysis of the plant for all modes of operation and for all plant states, including shutdown, with particular reference to:

- (a) establishing that a balanced design has been achieved such that no particular feature or postulated initiating event makes a disproportionately large or significantly uncertain contribution to the overall risk, and that, to the extent practicable, the levels of defence in depth are independent;
- (b) providing assurance that small deviations in plant parameters that could give rise to large variations in plant conditions (cliff edge effects) will be prevented;
- (c) providing assurance of the probability of occurrence and consequences of external hazards, in particular those unique to the plant site;
- (d) checking compliance to probabilistic safety targets;
- (e) providing basis for Technical Specification on testing frequencies and outage duration for equipment;
- (f) providing assessment of risk of early large off site releases associated with containment failures; and
- (g) calculating for multi-unit sites, the associated risk for site specific initiator. This assessment should also take into account of shared SSC.
- (h) Identify areas of design improvement or operational procedures or emergency operating procedures which would significantly enhance safety.

5.42.2 Level-1 PSA and Level-2 PSA shall be carried out.

- a) Level-1 PSA shall be carried out considering both internal and external events, at full power as well as shutdown state of the NPP.
- b) Level-2 PSA shall be carried out considering internal events at full power state of NPP. Apart from reactor core, the radioactivity releases from the 'spent fuel storage bay' also shall be considered.

5.42.3 Probabilistic safety targets, as determined from PSA are given below:

Risk Metrics	Target Frequency (per reactor-Year)
Cumulative Core Damage Frequency (CDF) for all internal events and all external hazards including seismic, fire and flood hazards	$\leq 1.0E-05$
Core Damage Frequency (CDF) for internal events, for full power, low power and shutdown states	$\leq 1.0E-06$
Cumulative Large Early Release Frequency (LERF) for internal events at full power state	$\leq 1.0E-07$

5.43 Guaranteed Shutdown State (GSS)

5.43.1 The design shall provide means of placing reactor in GSS and preventing re-

criticality from any pathway or mechanism when the reactor is in the GSS.

5.43.2 The shutdown margin for GSS shall be such that the core will remain sub critical by a significant margin for any credible perturbation in reactivity produced by any changes in the core configuration, core properties or process system failure.

5.43.3 The process for placement the reactor in GSS and its removal shall be specified.

6. DESIGN OF SPECIFIC PLANT SYSTEMS

6A. REACTOR CORE AND REACTIVITY CONTROL

6.1 Reactor Core and Associated Features

The reactor core and associated coolant, moderator, control and protection systems shall be designed with appropriate margin to assure that the specified design limits (Clause 5.3) are not exceeded and that dose criteria (Clause 4.5) are applied in all operational states, in design basis accidents and as appropriate, design extension conditions with account taken of the well established uncertainties.

- 6.1.1 The design of the reactor core, pressure tubes, calandria tubes, calandria vessel and the reactor internal structures shall account for the static and dynamic loadings expected under operational states and design basis accidents with due regard to the effects of temperature, pressure, irradiation, ageing, creep, corrosion, erosion, hydriding, vibrations, fatigue etc. In all operational states and accident conditions other than severe accidents, adequate integrity of the core components maintaining coolable geometry shall be established to ensure:
- (a) safe shutdown of the reactor and maintaining it in sub-critical state with adequate shutdown margin, and
 - (b) adequate core cooling.
- 6.1.2 The reactor core and associated coolant system control and protection systems shall be designed so as to allow adequate inspection and test capability throughout the service life of the plant.
- 6.1.3 The maximum degree of positive reactivity and its rate of increase in operational states and accident conditions not involving degradation of the reactor core shall be limited or compensated for, to prevent any resultant failure of the pressure boundary of the reactor coolant systems, to maintain the capability for cooling and to prevent any significant damage to the reactor core.

6.2 Performance of Fuel Elements and Bundles

Fuel elements and bundles for the nuclear power plant shall be designed to maintain their structural integrity, and to withstand satisfactorily the anticipated radiation levels and other conditions in the reactor core, in combination with all the processes of deterioration that could occur in operational states.

- 6.2.1 The process of deterioration to be considered shall include those arising from: differential expansion and deformation, external pressure of the coolant, internal pressure due to helium and additional internal pressure due to the fission products within the fuel element, irradiation of fuel and other materials in the fuel bundle, changes in pressures and temperatures resulting from changes in power demand and power ramp, chemical effects, static and dynamic loading including fueling loads, flow induced and mechanical vibrations, partial boiling effects (if any), and changes in heat transfer performance that may result from distortions such as due to creep of coolant channel or chemical effects on fuel element. Allowance shall be made for uncertainties in data, in calculations and in manufacturing tolerances.

- 622 Fuel elements and fuel bundles shall be capable of withstanding the loads and stresses associated with fuel handling. The design of fuel bundles shall consider their post irradiation handling and storage including those damaged during usage or handling.
- 623 Specified fuel design limits shall not be exceeded in normal operation, and conditions that could be imposed on fuel elements during anticipated operational occurrences shall cause no significant additional deterioration. Permissible fission product leakage shall be included in fuel design limits and kept to a minimum.
- 624 The design shall provide means for allowing reliable and timely detection of fuel failure²⁶ in the reactor, and subsequent removal of failed fuel bundle from the core during nuclear power plant operation.
- 625 The aforementioned requirements for reactor and fuel element design shall also be maintained in the event of changes in fuel management strategy or operational conditions during the plant life.
- 626 In AOO, the fuel bundles shall remain in position and shall not suffer distortion to an extent that would render core cooling ineffective and specified fuel failure criteria shall not be exceeded.
- 627 In design basis accidents, the fuel bundles shall remain in position and shall not suffer distortion to an extent that would render post-accident core cooling ineffective; and the extent of fuel failure shall be limited, consistent with acceptable radiological consequence limit of DBAs.

6.3 Structural Capability of the Reactor Core

The fuel elements and fuel bundles and their supporting structures for the nuclear power plant shall be designed so that, in operational states and in accident conditions other than severe accidents, a geometry that allows for maintaining adequate cooling and the functioning of shutdown systems is not impeded.

6.4 Control of reactor core

The reactor control and protection systems shall be designed so that in the power operating range it shall compensate for the possible positive reactivity insertion taking into account the net effect of the prompt inherent nuclear feedback characteristics.

Distributions of neutron flux that can arise in any state of the reactor core in the nuclear power plant, including states arising after shutdown and during refuelling, and states arising from anticipated operational occurrences and from accident conditions not involving degradation of the reactor core, shall be stable. The

²⁶ Fuel failure here does not mean clad rupture as a consequence of accident but defects such as pin holes, etc. which may be encountered during normal operation.

demands made on the control system for maintaining the shapes, levels and stability of the neutron flux within the specified fuel design limits in all operational states shall be minimised.

- 641 Adequate means of detecting the neutron flux distributions in the reactor core and their changes shall be provided for the purpose of ensuring that there are no regions of the core in which the design limits could be exceeded during operational states.
- 642 In design of reactivity control devices, due account shall be taken of wear out and of the effects of irradiation, such as burnup, changes in physical properties and production of gas.
- 643 The reactivity control systems shall be designed such that:
- (i) Negative reactivity worth and the insertion rates shall be sufficient to override reactivity changes including those due to internal and dynamic reactivity coefficients during all plant states.
 - (ii) Positive reactivity insertion rate shall be within permissible limits.
 - (iii) Appropriate limits on the potential amount and rate of reactivity increase shall be used to assure that the effects of postulated reactivity accidents neither:
 - a) Result in damage to the reactor coolant pressure boundary greater than limited local yielding; nor
 - b) Sufficiently disturb the core, its support structures or other reactor internals to impair significantly the capability to cool the core.
- 644 The core and its control systems shall be so designed that uncontrolled increase of power cannot occur.
- 645 The design of the core and the fuel management scheme provided should minimise the demands made on control system for maintaining flux shapes and levels and stability within specified limits in all operational states.
- 646 The reactor core including the associated coolant, moderator, control and protection system shall be designed to assure that power oscillations and/or unstable core coolant flow which can result in conditions exceeding specified fuel design limits do not occur or can be readily and reliably detected and suppressed.
- 647 Isotopic purity of heavy water coolant²⁷ shall be greater than or equal to the value corresponding to the limit of coolant positive void coefficient considered in design safety analysis.
- 648 The fuel design limits shall not be violated under any shape and level of neutron flux that can exist in any state of the core including those at fresh start-up, after shutdown, during and after refuelling and those arising from anticipated operational occurrences.

²⁷ Not applicable for Advanced Heavy Water Reactor(AHWR) type designs.

- 6.4.9 For any nuclear power plant, at the time of first start-up, the reactivity coefficients, excess reactivity and control element worth shall be verified in the commissioning experiments before the reactor is operated at power.

6.5 Reactor Shutdown

Means shall be provided to ensure that there is a capability to shut down the reactor of the nuclear power plant in operational states and in accident conditions including external events, and that the shutdown condition can be maintained even for the most reactive conditions of the reactor core including the capability of reliably overriding reactivity changes resulting from xenon decay after shutdown.

- 6.5.1 In judging the adequacy of the means of shutdown of the reactor, consideration shall be given to failures arising anywhere in the plant that could render part of the means of shutdown inoperative or that could result in a common cause failure.
- 6.5.2 The means for shutting down the reactor shall consist of at least two diverse, independent, automatic and fast acting shutdown systems.
- 6.5.3 Each of the shutdown systems shall be capable, on its own, of maintaining the reactor subcritical by an adequate margin and with high reliability, even for the most reactive conditions of the reactor core. The shutdown systems shall incorporate fail safe feature.
- 6.5.4 The means of shutdown shall be adequate to prevent any foreseeable increase in reactivity leading to unintentional criticality during the shutdown, or during refueling operations, start-up or other routine or non-routine operations in the shutdown state.
- 6.5.5 Instrumentation shall be provided and tests shall be specified for ensuring that the means of shutdown are always in the state stipulated for a given plant state.
- 6.5.6 The reactivity worth and negative reactivity insertion rate of each shutdown system shall be such that for DBA, the extent of fuel failure is limited, consistent with acceptable radiological consequences for DBA and reactor coolant pressure remains within the specified limit.
- 6.5.7 For AOOs, appropriate systems shall be initiated automatically, as necessary, including reactor shutdown systems, to ensure that fuel design limits are not exceeded and reactor coolant pressure remains within the specified limit. For AOOs requiring reactor trip, deviation in calculated consequences, if any while assuming reactor trip with SDS-2, should be justified utilizing probabilistic inputs, however, the consequences shall be limited and shall remain well within the DBAs.
- 6.5.8 In order to guard against dropping of loads which may result in inoperability of the reactor control and shutdown systems, there should be no movement of crane or any lifting devices over the reactivity mechanisms (reactor control and reactor shutdown systems) and calandria whenever reactor is critical.
- 6.5.9 Each shutdown system shall perform safety function assuming single failure and with failure probability less than 10^{-3} /demand.

6.5.10 Reactor Trip Parameters

Any AOO or DBA, which requires fast reactor trip for its mitigation, shall have two independent trip parameters for each shutdown system, one backed by the other.

6.5.11 Design shall provide automatic reactor trip in case of a seismic event of beyond the specified threshold limit.

6.6 Moderator System

6.6.1 The design shall consider possible corrosive environment due to radiolytic dissociation of heavy water and neutron poison in moderator for determining system construction materials.

6.6.2 Moderator system should ensure that temperature in calandria is such that sustained dry-out does not take place on calandria tube under DBA & DEC-A.

6.6.3 The moderator system design shall provide means to control build-up of deuterium in all reactor states to prevent possibility of explosion.

6.6.4 An on-line purification system shall be provided to maintain chemistry of moderator and to facilitate removal of dissolved neutron poison. The purification system shall also ensure retention of poison in moderator during shutdown condition. The purification flow should ensure that poison removal rates meet the reactivity addition rate criteria.

6.6.5 Design provision shall be made to remove tritium activity from the moderator system.

6.6.6 Design shall ensure capability of isolation and maintenance of level in the calandria during DBA and DEC-A.

6B. REACTOR COOLANT SYSTEMS

6.7 Design of Reactor Coolant System

6.7.1 Components which are part of reactor coolant pressure boundary shall be designed, fabricated, inspected, tested and erected to the appropriate quality standards.

6.7.2 The design shall take into consideration the behavior of pressure boundary material under operational, maintenance and testing conditions and in design basis accidents, taking into account the expected end of life properties (which are affected by erosion, corrosion, creep, fatigue, the chemical environment, the radiation environment and ageing), any uncertainties in determining the initial state of the materials of the components, and the rate of possible deterioration.

- 6.7.3 The design of the reactor coolant systems shall be such as to ensure that plant states in which components of the reactor coolant pressure boundary could be prone to brittle failure are avoided.
- 6.7.4 The design of the components contained inside or on the reactor coolant pressure boundary, such as pump impellers and valve parts, flywheels shall be such as to minimise the likelihood of failure and consequential damage to other components of the primary coolant system that are important to safety, in all operational states and in design basis accident conditions, with due allowance made for deterioration that might occur in service.
- 6.7.5 Provision shall be made to implement material surveillance program for the reactor coolant boundary, particularly in high irradiation locations, and other important components as appropriate for determining the metallurgical effects of factors (e.g. irradiation, stress corrosion cracking, thermal embrittlement, hydrogen embrittlement and ageing of structural materials).
- 6.7.6 The materials used in the fabrication of reactor component parts shall be so selected as to minimise their activation.
- 6.7.7 If heat removal function under the accident conditions involving primary heat transport pressure boundary is likely to be adversely affected, the system (provided to cope with this situation) shall be designed assuming single failure.
- 6.7.8 The pressure retaining boundary for reactor coolant shall be so designed that flaws are very unlikely to be initiated but, if initiated, would propagate only by very small amounts. Even if significantly higher growth were to take place it will take place, in such a manner that leak occurs before break permitting timely detection of flaws. Designs and plant states, in which components of the reactor coolant pressure boundary could exhibit brittle behaviour, shall be avoided. Process of leak before break needs to be established and proved (refer clause 5.15.3). System shall be provided for early leak detection and its adequacy shall be demonstrated. System healthiness shall be monitored at periodic intervals.
- 6.7.9 Pipework connected to the pressure boundary of the reactor coolant systems for the nuclear power plant shall be equipped with adequate isolation devices to limit any loss of radioactive fluid (primary coolant) and to prevent the loss of coolant through interfacing systems.
- 6.7.10 The component parts containing the reactor coolant(e.g. pressure tube, piping and connections, valves, fittings, pumps and heat exchangers etc.) together with the devices by which such parts are held in place, shall be designed in such a way as to withstand the static and dynamic loads anticipated during all plantstates.
- 6.7.11 Double ended guillotine rupture of a main coolant line (2A-opening) shall be assumed for the design of the emergency core cooling function (coolant mass flow requirement) and of the containment pressure boundary (design pressure, temperature and withstanding pipe whip or associated internal missiles) so as to ensure safety margins. The 2A-opening of main coolant pipes also have to be assumed for designing

complementary safety systems.

- 6.7.12 Fuelling machine and its associated control system shall also form part of reactor coolant system during the period when it is connected to the coolant channel.
- 6.7.13 Fuelling machine integrity requirements shall be consistent with the integrity of reactor coolant boundary. The probability of loss of coolant and/or ejection of fuel should be minimised, in order to ensure the integrity of reactor coolant pressure boundary during fuelling operations.
- 6.7.14 Since the movement of fuelling machine connected to a coolant channel could lead to breaching of reactor coolant boundary, measures to prevent this from occurring shall be employed.
- 6.7.15 Means shall be provided to verify the leak tightness of the system before removal and after installation of the seal plug.

6.8 In-Service Inspection of the Reactor Coolant Pressure Boundary

- 6.8.1 The components of the reactor coolant pressure boundary shall be designed, manufactured and arranged in such a way that it is possible, throughout the service lifetime of the plant, to carry out, adequate inspections and tests of the boundary at appropriate intervals.
- 6.8.2 Monitoring of healthiness of the reactor coolant pressure boundary shall be provided by detection of flaws, distortion, or of excessive leakage and reduction in thickness at location prone to erosion/ flow accelerated corrosion (e.g. feeders).
- 6.8.3 Where the safety analysis of the nuclear power plant indicates that particular failures in the secondary cooling system may result in serious consequences, it shall be ensured that inspection of relevant parts of the secondary cooling system is possible.
- 6.8.4 Pre-service inspection shall be carried out prior to start of operation to establish the baseline data for future in-service inspections.

6.9 Overpressure Protection of the Reactor Coolant Pressure Boundary

Provision shall be made to ensure that the operation of pressure relief devices will protect the pressure boundary of the reactor coolant systems against overpressure, and will not lead to the release of radioactive material from the nuclear power plant directly to the environment.

- 6.9.1 The reactor coolant system, its associated auxiliary systems, and the pressure control/over pressure protection systems shall be so designed with sufficient margin to ensure that the acceptable limits of the reactor coolant pressure boundary are not exceeded during anticipated operational occurrences, Design Basis Accidents and that at the same time the relief system is not actuated frequently. For Design Extension Conditions, relief capacity shall be sufficient to provide reasonable confidence that pressure boundaries credited in the severe accident management will not fail.

6.10 Inventory of Reactor Coolant

Provision shall be made for controlling the inventory, temperature and pressure of the reactor coolant to ensure that acceptable limits are not exceeded in any anticipated operational occurrences of the nuclear power plant, with due account taken of volumetric changes and leakage.

- 6.10.1 A system to supply reactor coolant makeup for protection against leaks in the reactor coolant pressure boundary shall be provided. The system safety function shall be to ensure that specified acceptable fuel design limits are not exceeded as a result of reactor coolant loss, due to leakage from the reactor coolant pressure boundary and rupture of small piping or other small components that are part of the boundary. The system shall be designed to ensure that for onsite electric power system operation (assuming offsite power is not available) and for offsite electric power system operation (assuming onsite power is not available), the system safety function can be accomplished with the piping, pumps, and valves used to maintain coolant inventory during normal reactor operation.
- 6.10.2 A reliable back-up provision shall be made for PHT system make-up during extended station blackout (SBO).

6.11 Clean-up of the Reactor Coolant

Necessary plant systems shall be provided at the nuclear power plant for the removal from the reactor coolant of radioactive substances, including activated corrosion products and fission products from the fuel, and non-radioactive substances.

- 6.11.1 The capabilities of the necessary plant cleanup systems shall be based on the specified design limit on permissible leakage of the fuel, with a conservative margin to ensure that the plant can be operated with a level of circuit activity that is as low as reasonably practicable, and to ensure that the requirements are met for radioactive releases to be as low as reasonably achievable, and below the authorised limits on discharges.

6.12 Residual Heat Removal from the Core

Means shall be provided for the removal of residual heat from the reactor core in the shutdown state of the nuclear power plant such that the design limits for fuel, the reactor coolant pressure boundary and structures important to safety are not exceeded.

- 6.12.1 Suitable redundancy shall be provided in the design of the system to meet its functional requirements with sufficient reliability assuming single failure.
- 6.12.2 Main coolant system pump coast down characteristics coupled with suitable layout of the system, to ensure cooling by thermosiphon, may be considered as part of residual heat removal system.

6.13 Emergency Cooling of Reactor Core

Means of cooling the reactor core shall be provided to restore and maintain cooling of the fuel under accident conditions at the nuclear power plant, even if the integrity of the pressure boundary of the primary coolant system is not maintained.

- 6.13.1 The means provided for cooling of the reactor core shall be such as to ensure that:
In case of DBA:
- a) Fuel assemblies and components in the reactor shall remain in a configuration such that coolable geometry is maintained.
 - b) The extent of fuel failure shall be limited, consistent with acceptable radiological consequence limit of DBAs.
 - c) Possible chemical reactions are kept to an acceptable level.
 - d) A continued cooling flow (recovery flow) shall be supplied to prevent further damage to the fuel after adequate cooling of the fuel is re-established by the ECCS and cooling the reactor core shall be ensured for a sufficient time.
- In case of DEC:
- a) Specified limiting parameters for the cladding and the fuel (such as temperature, oxidation, hydrogen generation etc.) will not be exceeded, as applicable.
 - b) Effectiveness of the means of cooling the reactor core is maintained in presence of possible changes in the fuel and in the internal geometry of the reactor core.
 - c) Possible chemical reactions are kept to an acceptable level.
 - d) Cooling²⁸ the reactor core / core debris will be ensured for a sufficient time.
- 6.13.2 Design features (such as sensors for ECCS initiation, appropriate interconnections, capabilities for isolation) and suitable redundancy and diversity shall be provided to fulfill the requirements with adequate reliability for each postulated initiating event. Redundancy, diversity and design features shall be provided, with sufficient reliability, assuming a single failure.
- 6.13.3 High reliability system for heat removal from steam generators shall be provided to ensure that process parameters of the reactor coolant system during specified operational state and accident conditions are maintained within stipulated limits or acceptance criteria. To ensure this:
- (a) the system shall be independent of the steam generator main feed water system;
 - (b) the system shall be designed with sufficient reliability assuming a single failure;
 - (c) in case the steam generator is used as means for decay heat removal during design extension condition, additional diverse system shall be provided for steam generator cooling (e.g. fire water injection and passive heat removal system); and
 - (d) the systems shall be designed such that activity release to the environment is avoided to the extent practicable while operating these systems.
- 6.13.4 Internal layout of reactor building including slopes and drainage system shall be such that timely replenishment of ECCS sump inventory is ensured in case of an accident

²⁸ Refer section 5.20

invoking both ECCS and containment spray system.

6.13.5 Inspection and Testing of the Emergency Core Cooling System

The emergency core cooling system shall be designed to permit appropriate periodic inspection and testing of important components to ensure:

- (a) the structural and leak tight integrity of its components;
- (b) the operability and performance of the active components of the system during normal operation, as far as feasible ; and
- (c) the operability of the system as a whole under the conditions as close to design basis as practicable during commissioning.

6.13.6 The design shall include features to enable the safe use of non-permanent equipment to cool the core/debris in case of extreme events, along with unexpected failure of existing safety systems or features.

6.14 Pathways to Ultimate Heat Sink

The system's safety function shall be to transfer combined heat load of the structures, systems and components to ultimate heat sink under all operational states and accident conditions at a rate such that limits specified for the plant states are not exceeded. All systems that contribute to the transport of heat, by supplying fluids to the heat transport systems, by conveying heat; or by providing power, shall be designed to achieve reliability commensurate with importance to their contribution to the overall heat transfer function.

6.14.1 Systems shall be provided to transfer residual heat from items important to safety at nuclear power plant to an ultimate heat sink. This function shall be carried out with high levels of reliability.

6.14.2 Transfer of residual heat from damaged / molten core to an ultimate heat sink shall be ensured such that acceptable temperatures can be maintained in structures, systems and components important to the safety function of confinement of radioactive materials in the event of a severe accident.

6.14.3 Suitable redundancy in components and systems and suitable interconnections, leak detection and isolation capabilities shall be provided to assure that the system safety functions can be accomplished assuming a single failure.

6.14.4 Natural phenomena and man-made events shall be taken into account in the design of systems and in the possible choice of diversity in the ultimate heat sinks and in the storage systems from which heat transfer fluids are supplied. Availability of heat sink should be ensured under the condition of non- availability of off-site and on-site power for an extended period. The simultaneous occurrence of loss of normal Ultimate Heat Sink together with SBO shall be considered in the design and necessary strategies shall be implemented to ensure core cooling, containment, and spent fuel pool cooling.

6.14.5 Availability of seismically qualified adequate quantity of water storage onsite along with means to use this water for decay heat removal from core and spent fuel pool shall be ensured under all plant states for at least seven days. In addition, provisions

shall be available for ensuring continued availability of heat sink beyond seven days by alternate means. The minimum period of seven days may be revised to a higher value depending on site/plant characteristics.

6.15 Alternative pathways to ultimate heat sink

Design shall aim to ensure survivability of existing pathways to remove decay heat under severe conditions caused by extreme external natural events (more severe than those considered for design, derived from the hazard evaluation for the site). If assessment brings out the need, then the design should also consider implementing alternative pathways to ultimate heat sink, preferably, through diverse provisions.

6C. CONTAINMENT STRUCTURE AND CONTAINMENT SYSTEM

6.16 Containment System for the Reactor

A containment system shall be provided to ensure, or to contribute to, the fulfillment of the following safety functions at the nuclear power plant: (i) confinement of radioactive substances in operational states and in accident conditions, (ii) protection of the reactor against natural and human induced events and (iii) radiation shielding in operational states and in accident conditions.

In addition to the enclosing building, containment system shall include

- (a) leak tight features and structures;
- (b) associated systems for the control of pressure and temperature;
- (c) features for isolation; and
- (d) features for management and removal of fission products, hydrogen, oxygen, other non-condensable gases and other substances that may be released into the containment atmosphere

6.16.1 The requirements stipulated in the AERB Safety Standard on 'Civil Engineering Structures Important to Safety of Nuclear Facilities' (AERB/SS/CSE Rev.1) shall be complied with. The design of the containment system shall take into account all identified design basis accidents and design extension conditions.

6.16.2 The design shall consider containment response for pressure and temperature build-up expected during postulated accidents including DEC-B. This shall include potential for generation and behaviour of inflammable gases such as hydrogen, removal of non-condensable etc.

6.16.3 The deterministically established containment performance (leakage rates) objective shall be met under all plant states. The containment shall be able to withstand the loads from severe accidents as well as challenges from various external hazards. Loss of containment structural integrity shall be practically eliminated.

6.17 Strength of Containment Structure

The strength of the containment structure, including access openings, penetrations and isolation valves, shall be based on the internal pressures and temperatures and dynamic effects such as missiles and reaction forces resulting from the design basis accidents and design extension conditions. An assessment shall be made of ultimate load bearing capacity of the primary containment structure. Design provision shall be made to prevent the loss of the containment structural integrity in all plant states. The use of this provision shall not lead to early or to large radioactive releases.

- 6.17.1 The effects of other potential energy sources, including, for example, possible chemical and radiolytic reactions, shall also be considered. Calculation of the required strength of the containment structure shall include consideration of natural phenomena.
- 6.17.2 The design of containment shall take into account negative pressure expected to occur during design basis accidents and design extension conditions.
- 6.17.3 Provision shall be included in design to monitor the condition of the containment and associated features during all plant states.
- 6.17.4 The layout of the containment shall be such that sufficient testing, and repair if necessary, can be conducted at anytime during life of the plant.
- 6.17.5 If a secondary containment is envisaged then design shall be such that secondary containment does not get over pressurized in the event of rupture of steam and feed water pipes passing through secondary containment.
- 6.17.6 The containment structure and internal systems shall be designed and constructed in such a way that it is possible to perform the pressure test at a specified pressure to demonstrate its structural integrity.
- 6.17.7 The number of penetrations through the containment should be optimized and all penetrations through the containment shall meet the same design requirements as the containment structure itself. The penetrations shall be protected against reaction forces caused by pipe movement or accidental loads such as those due to missiles caused by external or internal events, jet forces and pipe whip.

6.18 Control of Radioactive release from Containment

The design of the containment shall be such as to ensure that any release of radioactive material from the nuclear power plant to the environment is as low as reasonably achievable, is below the authorised limits for discharges in operational states and is below acceptable limits in accident conditions.

- 6.18.1 The containment structure and the systems and components affecting the leak tightness of the containment system shall be designed and constructed so that the leak rate can be tested during commissioning and subsequently during the operating lifetime of the plant at expected peak pressure for activity leak from containment or at reduced pressure that permit estimation of the leakage rate at the expected peak pressure for activity leak from

containment.

- 6.18.2 The radioactive liquids accumulated in the reactor containment building following loss of coolant accident should not escape to the environment through seepage.
- 6.18.3 If a secondary containment structure is envisaged, the annular space between the primary and secondary containment shall have purging arrangement to maintain a negative pressure in the intervening space in all plant states including accident conditions.
- 6.18.4 If resilient seals or expansion bellows are used with penetrations, they shall be designed to have leak testing capabilities, independent of the overall leak rate determination of the containment, to demonstrate their continuing integrity throughout the life of the plant.

6.19 Isolation of the Containment

6.19.1 Piping Systems Penetrating Containment

Piping systems penetrating primary reactor containment shall be provided with isolation, leak detection, and containment capabilities having redundancy, reliability, and performance capabilities which reflect the importance of isolating these piping systems towards safety. Such piping systems shall have capability to periodically test operability of the isolation valves and associated apparatus and to determine if leakage is within design limits.

Containment isolation shall not jeopardise functioning of safety systems. If the application of single failure criterion reduces the reliability of a safety system that penetrates the containment, then in such case, redundancy shall be provided.

6.19.2 Primary Containment Isolation

Each line that connects directly to the containment atmosphere or is part of the reactor coolant pressure boundary and penetrates primary reactor containment shall be provided with containment isolation valves as follows, unless it can be demonstrated that the containment isolation provisions for a specific class of lines, such as instrument lines, are acceptable on some other defined basis:

- (a) One locked closed isolation valve inside and one locked closed isolation valve outside containment; or
- (b) One automatic isolation valve inside and one locked closed isolation valve outside containment; or
- (c) One locked closed isolation valve inside and one automatic isolation valve outside containment. A simple check valve should not be used as the automatic isolation valve outside containment; or
- (d) One automatic isolation valve inside and one automatic isolation valve outside containment. A simple check valve should not be used as the automatic isolation valve outside containment.

Isolation valves outside containment shall be located as close to the containment as practical, and upon loss of actuating power, automatic isolation valves shall be

designed to take the position that provides greater safety.

6.19.3 Closed System Isolation Valves

Each line that penetrates primary reactor containment and is neither part of the reactor coolant pressure boundary nor connected directly to the containment atmosphere shall have at least one containment isolation valve which shall be either automatic, or locked closed, or capable of remote manual operation, unless it can be demonstrated that the containment isolation provisions for a specific class of lines, are acceptable on some other defined basis. A simple check valve should not be used as the automatic isolation valve. This valve shall be outside containment and located as close to the containment as practical.

6.19.4 The containment and associated systems shall be designed to permit appropriate inspection and testing to ensure functionally correct and reliable actuation of the containment isolation system components and their leak tightness during the design life of the plant

6.20 Access to the Containment

Access by operating personnel to the containment at a nuclear power plant shall be through airlocks equipped with doors that are interlocked to ensure that at least one of the doors is closed during reactor power operation and in accident conditions.

6.20.1 Where provision is made for entry of operating personnel for surveillance purposes, provision for ensuring protection and safety for operating personnel shall be specified in the design.

6.20.2 Containment openings for the movement of equipment or material through the containment shall be designed to be closed reliably and quickly, commensurate with progression of postulated accidents in shutdown state, in the event that isolation of the containment is required.

6.21 Control of Containment Conditions

Provision shall be made to control the pressure and temperature in the containment at a nuclear power plant, and to control any buildup of fission products or other gaseous, liquid or solid substances that might be released inside the containment, and that could affect the operation of systems important to safety.

6.21.1 The design shall provide for sufficient flow routes between separate compartments inside the containment. The cross-sections of openings between compartments shall be of such dimensions as to ensure that the pressure differentials occurring during pressure equalisation in accident conditions do not result in unacceptable damage to the pressure bearing structure or to systems that are important in mitigating the effects of accident conditions. In case, during normal operational state these openings are necessary to be sealed, the sealing arrangement shall be designed to blow open under accident conditions so that the pressure equalization proceeds as designed. The operable hatches, doors etc. provided between the sealed safety-related volumes shall be designed and operated to maintain adequate leak tightness.

6.21.2 The capability to remove heat from the containment shall be ensured, in order to reduce the pressure and temperature in the containment, and to maintain them at acceptably low levels after an accidental release of high energy fluids. The systems performing the function of removal of heat from the containment shall have sufficient reliability and redundancy to ensure that this function can be fulfilled in DBA and DEC.

6.21.3 The containment cooling should be maintainable even in the case of extended station black out (SBO) subsequent to loss of coolant accident. The containment design should be such that it is able to withstand expected pressure and temperature till reactor reaches 'safe state'.

If assessment of containment pressure management strategies brings out the need, then provision for filtered venting of containment should be considered to avoid containment failure. If provided, it should not be designed as the principal means of removing energy from the containment. Filtered Venting should not be done as a near term measure, but used only under extreme exigency. The use of this provision shall not lead to early or to large radioactive releases.

6.21.4 Necessary design features shall be provided to:

- (a) reduce the amounts of fission products that could be released to the environment in accident conditions, and
- (b) control the concentrations of hydrogen, oxygen and other substances in the containment atmosphere in accident conditions so as to prevent deflagration or detonation loads that could challenge the integrity of the containment.

6.21.5 Coverings, thermal insulations and coatings for components and structures within the containment system shall be carefully selected and methods for their application shall be specified to ensure the fulfillment of their safety functions, and to minimise interference with other safety functions (such as core cooling) in the event of deterioration of the coverings, thermal insulations and coatings.

6.21.6 Filter facilities intended for accident conditions shall be separately located. They shall not be in continuous use during normal operation.

6.21.7 The design of the plant shall be such that following an accident, it is possible to isolate all sources of compressed air and other non-condensable gases leading into the containment atmosphere, other than those required for the operation of necessary equipment, which after isolation can be opened if needed in extreme exigencies.

6.22 Removal of Heat from the Containment

6.22.1 Adequate consideration shall be given to the capability to remove heat from the reactor containment in the event of postulated accident including severe accident. Any active system provided for this shall have adequate reliability.

6.22.2 The capability to remove the heat from the reactor containment shall be ensured. The safety function shall be fulfilled by reducing the pressure and temperature in the containment, and maintaining them at acceptably low levels, after an accidental release of high energy fluids into it in a design basis accident. If an active system is provided

for performing the function of heat removal from containment, then that system shall have adequate reliability and redundancy to ensure that this can be fulfilled, on the assumption of a single failure. These systems shall be designed to permit appropriate inspection and testing during service.

6D. INSTRUMENTATION AND CONTROL SYSTEMS

6.23 Provision of Instrumentation

Instrumentation shall be provided for obtaining essential information on the plant that is necessary for its safe and reliable operation, for determining the status of the plant in accident conditions and for making decisions for the purposes of accident management. It shall enable determining the values of all the main variables that can affect the fission process, the integrity of the reactor core, the reactor coolant systems and the containment at the nuclear power plant.

Instrumentation and recording equipment shall be provided to ensure that essential information is available for monitoring the status of essential equipment and the course of accidents, for predicting the locations of release and the amount of radioactive material that could be released from the locations that are so intended in the design, and for post-accident analysis.

6.23.1 Control Systems

Appropriate and reliable control systems shall be provided at the nuclear power plant to maintain and limit the relevant process variables within the specified operational ranges.

6.23.2 Protection System

A protection system shall be provided at the nuclear power plant that has the capability to detect unsafe plant conditions, and to initiate safety actions automatically to actuate the safety systems necessary for achieving and maintaining safe plant conditions.

The protection system shall be designed:

- (a) to be capable of overriding unsafe actions of the control systems,
- (b) with fail safe characteristics to achieve safe plant conditions in the event of failure of the protection system, and
- (c) to ensure that safety action once initiated by protection system is sealed-in (latched).

6.23.3 The protection system design shall:

- (a) prevent operator actions that could compromise the effectiveness of the protection system in operational states and in accident conditions, but not counteract correct operator actions;
- (b) automate various safety actions to actuate safety systems so that operator action is not necessary within a justified period of time from the onset of anticipated operational occurrences or DBA or DEC-A;
- (c) make relevant information available to the operator for monitoring the effects of

- automatic actions; and
- (d) provide manual initiation as backup of automatic safety actions.

6.24 Reliability and Testability of Instrumentation and Control Systems

Instrumentation and control systems for items important to safety at the nuclear power plant shall be designed for high functional reliability and periodic testability commensurate with the safety function(s) to be performed. Redundancy and independence designed into the protection system shall be sufficient at least to ensure that:

- (a) no single failure results in loss of protection function;
- (b) removal from service of any component or channel does not result in loss of required minimum redundancy unless the acceptable reliability of operation of the protection system can be otherwise demonstrated; and
- (c) effects of natural phenomena and postulated accident conditions on any channel do not result in loss of the protection system function.

6.24.1 Design techniques such as testability, including a self-checking capability where necessary, functional diversity and also diversity in component design and in concepts of operation shall be used to the extent practicable to prevent loss of a safety function.

6.24.2 Safety systems shall be designed to permit periodic testing of their functionality when the plant is in operation, including the possibility of testing channels independently for the detection of failures and loss of redundancy. The design shall permit all aspects of functionality testing for the sensor, the input signal, the logics, the final actuator and the display.

6.24.3 When a safety system, or part of a safety system, has to be taken out of service for testing, adequate provision shall be made for the clear indication of bypass of any protection system that is necessary for the duration of the testing or maintenance activities.

6.25 Separation of Protection Systems and Control Systems

Interference between protection systems and control systems at the nuclear power plant shall be prevented by means of separation, by avoiding interconnections or by suitable functional independence.

6.25.1 If signals are used in common by both a protection system and any control system, separation (such as by adequate decoupling) shall be ensured and the signal system shall be classified as part of the protection system.

6.25.2 A protection system provided to mitigate the consequences of failure in a particular control system shall not share a signal common with that control system to guard against any common - cause failure vulnerabilities

6.26 Use of non-programmable digital systems or computer based systems or programmable equipment Important to Safety

If a system important to safety at the nuclear power plant is dependent upon non-

programmable digital systems or computer based systems or programmable equipment, appropriate standards and practices for the development and testing of hardware and software, as appropriate, shall be established and implemented throughout the service life of the system, and in particular throughout the software development cycle. The entire development shall be subject to a quality management system.

- 6.26.1 For computer based equipment in safety systems or safety related systems:
- (a) A high quality of, and best practices for, hardware and software shall be used, in accordance with the importance of the system to safety.
 - (b) The entire development process, including control, testing and commissioning of design changes, shall be systematically documented and shall be reviewable.
 - (c) An assessment of the equipment shall be undertaken by experts who are independent of the design team and the supplier team, to provide assurance of its high reliability. Where high reliability of such systems cannot be demonstrated with a high level of confidence, diverse means (e.g. hardwired backup) of ensuring fulfillment of the safety functions shall be provided.
 - (d) Consequences of Common cause failures deriving from software in Safety Systems shall be addressed.
 - (e) Protection shall be provided against accidental disruption of, or deliberate interference with, system operation.
 - (f) Functions not essential to safety shall be separate from and shown not to impact the safety function.
 - (g) The safety function shall normally be executed in processors separate from processors that implements other functions, such as control, monitoring, and display.
 - (h) The design shall provide for effective detection, location, and diagnosis of failures in order to facilitate timely repair or replacement of equipment or software.
 - (i) analysis with respect to computer security should be done and device should not compromise plant computer security.

6.27 Main Control Room (MCR)

A main control room shall be provided at the nuclear power plant from which the plant can be safely operated in all operational states, either automatically or manually, and from which measures can be taken to maintain the plant in a safe state ²⁹or to bring it back into a safe state after anticipated operational occurrences and accident conditions.

- 6.27.1 Displays in the Main control room shall provide the operator with adequate and comprehensive information on the state and performance of the plant. The layout and design of the safety related instrumentation, in particular, shall ensure prompt attention of the operator and provide him with accurate, complete and timely information on the status of all safety systems during all operational states and accident conditions. Also, if any part of the safety systems has been temporarily rendered inoperative for testing, it should be done under administrative control and the bypass shall be displayed in the control

²⁹ Please refer clause 5.20

room.

- 6.27.2 Special attention shall be paid to identifying those events, both internal and external to the control room, that could challenge its continued operation, and the design shall provide for reasonably practicable measures to minimise the consequences of such events.
- 6.27.3 Appropriate measures shall be taken, including the provision of barriers between the control room at the nuclear power plant and the external environment, and adequate information shall be provided for the protection of occupants of the control room against hazards such as high radiation levels resulting from accident conditions, release of radioactive material, fire, and explosive or toxic gases. Such measures should ensure the habitability of MCR for a minimum period of 72 hours.
- 6.27.4 The safety functions initiated by automatic control logic in response to an accident should also be possible to be initiated manually from the main control room.
- 6.27.5 The layout of the controls and instrumentation, and the mode and format used to present information, shall provide operating personnel with an adequate overall picture of the status and performance of the plant and provide the necessary information to support operator actions.
- 6.27.6 The design of the MCR shall be such that appropriate lighting levels and thermal environment are maintained, and noise levels are minimised to applicable standards and codes. Human Engineering aspects shall be taken into consideration in MCR design (refer clause 5.24.6)
- 6.27.7 A panel displaying identified safety parameters shall be provided in MCR, distinct from other control panels to enhance operator performance.
- 6.27.8 Cable layout for the instrumentation and control equipment in the MCR shall be arranged such that a fire in the supplementary control room cannot disable the equipment in the MCR.
- 6.27.9 The MCR shall be provided with secure communication channels to the on-site emergency support centre and to off-site emergency response organisations, and to allow for extended operating periods.
- 6.27.10 The design of MCR and Supplementary Control Room (SCR) shall be such that no internal PIE can affect them simultaneously.

6.28 Supplementary Control Room (SCR)

Instrumentation and control equipment shall be kept available, preferably at a single location (Supplementary Control Room) that is physically, electrically and functionally separate from the main control room at the nuclear power plant. The Supplementary control room shall be so equipped that the reactor can be placed and maintained in a shutdown state, residual heat can be removed, and essential plant variables can be monitored, if there is a loss of ability to perform these essential safety functions from the main control room.

- 6.28.1 The requirements of clause 6.27.3 for MCR for taking appropriate measures and providing adequate information for the protection of occupants against hazards also apply for the Supplementary control room at the nuclear power plant including provisions for safe stay of the operator.
- 6.28.2 The design of the SCR shall ensure that appropriate lighting levels and thermal environment are maintained, and noise levels are in line with applicable standards and codes. The SCR shall allow for extended operating periods.

6.29 On-site Emergency Support Centre (OESC)

An on-site emergency support centre, separate from both the main control room and the supplementary control room, shall be provided from which the emergency response can be directed at the nuclear power plant during certain extreme external events and/or design extension conditions. The facility shall have adequate radiation shielding and shall be qualified for extreme external events with sufficient margin. The layout and services of the facility shall be designed considering multiple NPPs and nuclear facilities on that site.

- 6.29.1 Information about important plant parameters and radiological conditions at the nuclear power plant and in its immediate surroundings shall be provided in the on-site emergency support centre. The on-site emergency support centre shall provide means of communication with the control room, the supplementary control room and other important locations at the plant, and with on-site and off-site emergency response organisations. Appropriate measures shall be taken to protect the occupants of the emergency support centre for a protracted time against hazards resulting from certain extreme external events and/or design extension conditions. The on-site emergency support centres shall include the necessary systems and services to permit extended periods of occupation and operation by emergency response personnel. The OESC shall have its own dedicated power supply system.
- 6.29.2 The on-site Emergency Support Centre shall include display system indicating important parameters which are required for taking necessary actions during severe accidents.
- 6.29.3 Information about the radiological conditions in the plant and its immediate surroundings, and about meteorological conditions in the vicinity of the plant, shall be accessible from the On-site Emergency Support Centre.
- 6.29.4 OESC shall be provided with means of communication with MCR, SCR and important locations in the plant.

6.30 Severe Accident Monitoring Instrumentation and Control

For the purpose of severe accident monitoring and management, appropriate means shall be considered for the plant, by which the operating personnel obtain information for event assessment, and for the planning and implementation of mitigating actions.

It shall be possible to assess the information about the following:

- (a) Condition of core or core debris
- (b) Condition of calandria, End-Shields, ECCS sump, calandria vault and other

major parts of pressure boundary (e.g. SGs, PHT headers)

- (c) Condition of containment and its atmosphere
- (d) Condition of spent fuel storage bay including level of water, temperature and area radiation levels.
- (e) Radiological situation in the plant, site and its immediate surroundings
- (f) Status of implemented accident management measures

The measurement systems/instrument shall be capable of measuring over the entire range within which the measured parameters are expected to vary during DEC-B.

6E. ELECTRICAL POWER SUPPLY SYSTEM

6.31 General Requirements for Electrical Systems

Electrical power system shall comprise off-site and on-site supplies including emergency electrical power supply system and DEC power sources³⁰. The electrical power systems shall be designed, installed, tested, operated and maintained to permit functioning of structures, systems and components important to safety during all plant states. The design shall also include a DEC power source and means to transfer power to the identified loads required for mitigating consequences of DEC, adequately protected from external hazards, to supply the necessary power in design extension conditions.

- 6.31.1 Functional adequacy of both off-site and on-site systems shall be assured by having adequate capacity, redundancy, independence and testability.
- 6.31.2 Design shall have provisions for use of emergency power supply system during DEC.

6.32 Off-site Power System

Electric power from the transmission network to the on-site electric distribution system shall be supplied by two physically independent circuits. These shall be designed and located so as to minimise the probability of their simultaneous failure during normal operation and under accident conditions. Each of these circuits shall be designed to be available on a long-term basis following a loss of plant generation and loss of other circuit, to ensure continued availability of off-site power.

6.33 On-site Power System

On-site power system is composed of distribution systems and power supplies within NPP shall have AC and DC power supplies necessary to bring NPP to a controlled state following anticipated operational occurrences or accident conditions and to maintain it in a controlled state, or safe shutdown state or safe state or severe accident safe state, in the event of the loss of off-site power. The on-site power shall include emergency power supply and DEC power source. Design shall have provisions for use of non-permanent equipment to handle unexpected failure.

6.34 Emergency Power Supply

- 6.34.1 The emergency power supply at the NPP shall be capable of supplying the necessary power in anticipated operational occurrences and accident conditions, in the event of the loss of off-site power.
- 6.34.2 In the design basis for the emergency power supply at the nuclear power plant, due

³⁰ DEC Power Sources are those power sources reserved for supplying power to the plant when there is total loss of power in all the emergency electric power supply systems during station blackout and also during other design extension conditions (DECs).

account shall be taken of the postulated initiating events and the associated safety functions to be performed, to determine the requirements for capability, availability, duration of the required power supply, capacity and continuity. Emergency power supply systems shall be capable of withstanding internal and external hazards with significant margin.

- 6.34.3 The combined means to provide emergency power (such as diesel engines, batteries, water, steam or gas turbines) shall have reliability and design features that are consistent with all the requirements of the safety systems to be supplied with power, and their functional capability shall be testable.
- 6.34.4 The emergency power supply shall be able to supply the necessary power during any PIE assuming the coincidental loss of off-site power. Emergency power supply system shall have sufficient redundancy, independence (including physical separation between redundant components/ trains/ systems), and testability to perform their safety functions, with high reliability assuming single failure.
- 6.34.5 Various means of supplying emergency power shall be available. Power may be supplied directly to the driven equipment (prime mover) or through an emergency electric power system.
- 6.34.6 The emergency electrical loads, the safety functions to be performed and the type of electric power for each safety load shall be identified. The quality, availability and reliability of power supply shall be commensurate with safety function.
- 6.34.7 Inspection of Emergency Power Supply System
The system shall be designed with a provision to test periodically:
- (a) the operability and functional performance of the components of the on-site power system, and
 - (b) operability of the system as a whole and the full operational sequence that brings the system into operation.
- 6.34.8 Continuity of power for the monitoring of the key plant parameters and for the completion of short term actions necessary for safety shall be maintained in the event of loss of the AC (alternating current) power sources.
- 6.34.9 The probability of combined failure of all off-site power supply and on-site AC power supply (station blackout) shall be highly unlikely. It shall however, be demonstrated by analysis that batteries and other built in design and operating provisions shall ensure that specified fuel, cladding, coolant, component design limits and containment integrity are maintained during station blackout.
- 6.34.10 Provisions to mitigate prolonged Station Blackout shall include:-
- (a) Station Blackout Coping capability of at least, twenty four (24) hours using installed equipment, (such as steam/ diesel engine driven pumps or battery-powered systems) with shedding of non-essential electrical loads, if required,
 - (b) Establish the equipment, procedures, and training necessary to implement an “Extended Station Blackout ” coping time of at least seven (7) days for core and spent fuel pool cooling as needed, ensuring essential lighting and

instrumentation needs with the use of DEC power sources and other resources available at the Site as required and

- (c) beyond the above coping provision, pre-planned and pre-staged offsite resources to support uninterrupted core and spent fuel cooling, and reactor coolant system and containment integrity as needed, including the ability to deliver the equipment to the site in the time period allowed for extended coping, under conditions involving significant degradation of offsite transportation infrastructure associated with significant natural disasters.

6.34.11 The design basis for any diesel engine or other prime mover that provides an emergency power supply to items important to safety shall include:

- (a) The capability of the associated fuel oil storage and supply systems to satisfy the demand within the specified time period [not less than 7 days, refer clause 5.15.2 (d) and 6.14.5]
- (b) The capability of the prime mover to start and to function successfully under all specified conditions and at the required time
- (c) Auxiliary systems of the prime mover, such as coolant systems.

6.34.12 The design shall also include a DEC power source and means to transfer power to the identified loads required for mitigating consequences of DEC, adequately protected from external hazards, to supply the necessary power in design extension conditions.

6.34.13 The DEC power source shall be independent and physically separated from the emergency power source provided for design basis accidents. The dedicated back-up power (from the DEC power source) system connection time shall be consistent with Emergency power supply battery autonomy.

6.34.14 The DEC power source shall be capable of supplying the necessary power to prevent significant core and spent fuel degradation in the event of the loss of the off-site power combined with the failure of the emergency power source provided for design basis accidents.

6.34.15 The DEC power source shall be capable of supplying power to the equipment necessary to mitigate the consequences of design extension conditions involving a loss of the off-site power combined with the failure of the emergency power source provided for design basis accidents.

6.34.16 The design shall have provisions to mitigate simultaneous occurrence of Station Blackout and loss of normal ultimate heat sink due to Extreme External Events³¹ (EEE), such that the fundamental safety functions are ensured at all units on a site, including core cooling, containment, and Spent Fuel Pool cooling capabilities. Such Provisions shall be ensured for survivability during an EEE.

6.34.17 Equipment necessary to mitigate the consequences of a core damage accident shall be capable of being supplied by any of the power sources.

6.34.18 In addition, design shall include features to enable the safe use of non-permanent equipment to restore the necessary electrical power supply.

³¹ These extreme external events are beyond design basis external events

6F. SUPPORTING SYSTEMS AND AUXILIARY SYSTEMS

6.35 Performance of Supporting Systems and Auxiliary Systems

The design of supporting systems and auxiliary systems shall be such as to ensure that the performance of these systems is consistent with the safety significance of the systems or components that they serve at the nuclear power plant.

6.36 Process Water Cooling System

Process water cooling system shall be provided as appropriate to remove heat from systems and components at the nuclear power plant that are required to function in operational states and in accident conditions. The design of process water cooling system shall be such as to ensure that non-essential parts of the systems can be isolated.

6.37 Process Sampling Systems and Post-accident Sampling Systems

Process sampling systems and post-accident sampling systems shall be provided for determining, in a timely manner, the concentration of specified radionuclides in fluid process systems, and in gas and liquid samples taken from systems or from the environment, in all operational states and in accident conditions at the nuclear power plant.

6.37.1 Appropriate means shall be provided for the monitoring of radioactivity in fluid systems that have the potential for significant contamination (primary and secondary coolant systems, component cooling system, etc.), and for the collection of process fluid samples.

6.38 Compressed Air Systems

The design basis for any compressed air system that serves an item important to safety at the nuclear power plant shall meet the following requirements

- (a) Commensurate with the safety requirements (duration of air supply, safety and seismic classification) of the system to which it is supplying the compressed air for postulated accident conditions.
- (b) Specified quality, flow rate and cleanliness of the air to be provided.

6.38.1 Compressed air systems shall be designed such that non-essential parts of the systems can be isolated.

6.38.2 Consideration should be given for avoiding use of compressed air driven devices inside the containment for continued use, during accident management.

6.39 Air Conditioning Systems and Ventilation Systems

Systems for air conditioning, air heating, air cooling and ventilation shall be provided as appropriate in auxiliary rooms or other areas at the nuclear power plant to maintain the required environmental conditions for systems and components important to safety in all plant states.

- 6.39.1 Systems shall be provided for the ventilation of buildings at the nuclear power plant with appropriate capability for the cleaning of air to:
- (a) prevent unacceptable dispersion of airborne radioactive substances within the plant;
 - (b) reduce the concentration of airborne radioactive substances to levels compatible with the need for access by personnel to the area;
 - (c) keep the levels of airborne radioactive substances in the plant below authorised limits and as low as reasonably achievable;
 - (d) ventilate rooms containing inert gases or noxious gases without impairing the capability to control radioactive effluents;
 - (e) control release of gaseous radioactive material to the environment below the authorised limits for discharges and to keep them as low as reasonably achievable; and
 - (f) maintain the atmospheric conditions so as in line with Environmental Qualification requirements of SSCs.

6.39.2 Areas of higher contamination at the plant shall be maintained at a negative pressure differential (partial vacuum) with respect to areas of lower contamination and other accessible areas.

6.40 Fire Protection Systems

Fire protection systems, including fire detection systems and fire extinguishing systems, fire containment barriers and smoke control systems, shall be provided throughout the nuclear power plant, with due account taken of the results of the fire hazard analysis.

6.40.1 Non-combustible or fire retardant and heat resistant materials shall be used wherever practicable throughout the plant, in particular in locations such as the containment and the control rooms.

6.40.2 The fire protection systems installed at the nuclear power plant shall be capable of dealing safely with fire events of the various types that are postulated.

6.40.3 Fire extinguishing systems shall be capable of automatic actuation where appropriate. Fire extinguishing systems shall be designed and located to ensure that their rupture or spurious or inadvertent actuation would not significantly impair the capability of items important to safety.

6.40.4 Fire detection systems shall be designed to provide operating personnel promptly with information on the location and spread of any fires that start.

6.40.5 Fire detection systems and fire extinguishing systems that are necessary to protect against a possible fire following a postulated initiating event shall be appropriately qualified to resist the effects of the postulated initiating event.

6.40.6 Consideration shall be given to personnel safety while designing fire protection system.

6.41 Lighting Systems

Adequate lighting shall be provided in all operational areas of the nuclear power plant in operational states and in accident conditions.

6.42 Overhead Lifting Equipment

Overhead lifting equipment shall be provided for lifting and lowering items important to safety at the nuclear power plant, and for lifting and lowering other items in the proximity of items important to safety.

6.42.1 The overhead lifting equipment shall be designed so that:

- (g) Measures are taken to prevent the lifting of excessive loads.
- (h) Conservative design measures are applied to prevent any unintentional dropping of loads that could affect items important to safety.
- (i) The plant layout permits safe movement of the overhead lifting equipment and of items being transported.
- (j) Such equipment can be used only in specified plant states (by means of safety interlocks on the crane).
- (k) Such equipment for use in areas where items important to safety are located are seismically qualified.
- (l) Enable parking for overhead crane in such a manner that, fall of any part will not damage any item important to safety. Safety related cranes shall be provided with locking arrangement such that during seismic event the crane remain parked safely.

6G. OTHER POWER CONVERSION SYSTEMS

6.43 Steam Supply System, Feed Water System and Turbine Generators

The design of the steam supply system, feed water system and turbine generators for the nuclear power plant shall be such as to ensure that the acceptable limits of the reactor coolant pressure boundary are not exceeded in operational states and in accident conditions.

6.43.1 The design of the steam supply system shall provide for appropriately rated and qualified steam isolation valves capable of closing under the specified conditions in operational states and in accident conditions.

6.43.2 The steam supply system and the feed water systems shall be of sufficient capacity and shall be designed to prevent anticipated operational occurrences from escalating to accident conditions.

6.43.3 The turbine generators shall be provided with appropriate protection such as over speed protection and vibration protection.

6.43.4 Measures shall be taken to minimise the possible effects of turbine generated missiles and consequential damage on items important to safety

- 6.43.5 The secondary system design should envisage house load operation of turbine generator for adequate time.

6H. TREATMENT OF RADIOACTIVE EFFLUENTS AND RADIOACTIVE WASTE

6.44 Systems for Treatment and Control of Waste

Systems shall be provided for treating solid radioactive waste and liquid radioactive waste at the nuclear power plant to keep the amounts and concentrations of radioactive releases below the authorised limits for discharges and as low as reasonably achievable.

- 6.44.1 Systems and facilities shall be provided for the management and storage of radioactive waste on the nuclear power plant site for a period consistent with the availability of the relevant disposal option. Adequate consideration should be given to make provision for handling waste generated during decommissioning.
- 6.44.2 The design of the plant shall incorporate appropriate features to facilitate the movement, transport and handling of radioactive waste. Consideration shall be given to the provision of access to facilities, and to capabilities for lifting and for packaging.
- 6.44.3 Adequate systems shall be provided for the handling of radioactive solid or concentrated wastes and safely storing them for a reasonable period of time on the site. Adequate consideration should be given to make provision for handling waste generated during severe accident scenarios.

6.45 Systems for Treatment and Control of Effluents

Systems shall be provided at the nuclear power plant for treating liquid and gaseous radioactive effluents to keep their amounts below the authorised limits on discharges and as low as reasonably achievable.

- 6.45.1 Liquid and gaseous radioactive effluents shall be treated at the plant so that exposure of members of the public due to discharges to the environment is kept within the authorised limits and is as low as reasonably achievable.
- 6.45.2 The design of the plant shall incorporate suitable means to keep the release of radioactive liquids to the environment as low as reasonably achievable and to ensure that radioactive releases remain below the authorised limits.
- 6.45.3 The cleanup equipment for the gaseous radioactive substances shall provide the necessary retention factor to keep radioactive releases below the authorised limits on discharges. Filter systems shall be designed so that their efficiency can be tested, their performance and function can be regularly monitored over their service life, and filter cartridges can be replaced while maintaining the throughput of air.

6I. FUEL HANDLING AND STORAGE SYSTEMS

6.46 Fuel Handling and Storage Systems

Fuel handling and storage systems provided at the nuclear power plant shall be designed to ensure that the integrity and properties of the fuel are maintained at all times during fuel handling and storage.

- 6.46.1 The design of the plant shall incorporate appropriate features to facilitate the lifting, movement and handling of fresh fuel and spent fuel.
- 6.46.2 The design of the plant shall be such as to prevent any significant damage to items important to safety during the transfer of fuel or casks, or in the event of fuel or casks being dropped.
- 6.46.3 The fuel handling and storage systems for irradiated and non-irradiated fuel shall be designed to:
- (a) prevent criticality by a specified safety margin, by physical means or by means of physical processes, and preferably by use of geometrically safe configurations, even under conditions of optimum moderation;
 - (b) permit inspection of the fuel;
 - (c) permit maintenance, periodic inspection and testing of components important to safety;
 - (d) prevent damage to the fuel;
 - (e) prevent the dropping of fuel in transit;
 - (f) provide for the identification of individual fuel bundles;
 - (g) provide proper means for meeting the relevant requirements for radiation protection; and
 - (h) ensure that adequate operating procedure and a system of accounting for, and control of, nuclear fuel can be implemented to prevent any loss of, or loss of control over, nuclear fuel.
- 6.46.4 In addition, the fuel handling and storage systems for irradiated fuel shall be designed to:
- (a) permit adequate removal of heat from the fuel in operational states and in accident conditions;
 - (b) prevent the damage due to dropping of spent fuel in transit;
 - (c) prevent causing unacceptable handling stresses on fuel bundles
 - (d) prevent the potentially damaging dropping on the fuel of heavy objects such as spent fuel casks, cranes or other objects;
 - (e) permit safe keeping of suspect or damaged fuel elements or fuel bundles;
 - (f) facilitate maintenance and future decommissioning of fuel handling and storage facilities;
 - (g) facilitate decontamination of fuel handling and storage areas and equipment when necessary;
 - (h) accommodate, with adequate margins, all the fuel removed from the reactor in accordance with the strategy for core management that is foreseen and the amount of fuel in the full reactor core;
 - (i) facilitate the removal of fuel from storage and its preparation for off-site transport;

- (j) have capability to permit appropriate periodic inspection and testing of components important to safety;
- (k) have adequate shielding for radiation protection under all handling and storage conditions during operational states and accident conditions; and
- (l) ensure that fuel bundle is not stuck during fuel transfer.

6.46.5 For reactors using a water pool (bay) system for fuel storage, the design of the plant shall include the following:

- (m) Means for controlling the temperature, water chemistry and activity of water in which irradiated fuel is handled or stored
- (n) Means for monitoring and controlling the water level in the fuel storage bay and means for detecting leakage
- (o) Means for preventing the uncovering of fuel bundles in the bay in the event of a pipe break (i.e. anti-siphon measures)
- (p) Means for monitoring radiation levels and the air activity concentrations in the spent fuel storage bay area.
- (q) The design shall also include features to enable the safe use of non-permanent equipment to ensure sufficient water inventory for the long-term cooling of spent fuel and for providing shielding against radiation (in SFSB)
- (r) Capability to inspect, identify and to store suspected and damaged fuel bundle
- (s) Prevent sliding or overturning of stacks of fuel trays during seismic event.

6J. RADIATION PROTECTION

6.47 Design for Radiation Protection

6.47.1 Provision shall be made for ensuring that radiation doses to operating personnel at the nuclear power plant will be maintained below the prescribed limits and will be kept as low as reasonably achievable. This shall be accomplished in design by:

- (i) appropriate layout and shielding of structures, systems, and components containing radioactive materials,
- (ii) giving due attention to the design of the plant and equipment so as to reduce the duration of exposure and number of site personnel exposed to radiation or contamination,
- (iii) minimising leakage from systems having heavy water and associated cover gas,
- (iv) making the provision for collection and segregation of radioactive materials in an appropriate form and condition, either for their disposal on the site or for their removal from the site, and
- (v) making arrangements to control, minimise the quantity and concentration of radioactive materials spread within the plant or released to the environment.

Full account shall be taken of the build-up of radiation levels with time in areas of personnel occupancy and the generation of radioactive materials as wastes.

6.47.2 The plant shall be designed to limit radiation exposures, both within and outside the plant to prescribed limits for the operational states and to acceptable levels for accident conditions.

6.47.3 Radiation sources throughout the plant shall be comprehensively identified, and exposures

and radiation risks associated with them shall be kept as low as reasonably achievable, the integrity of the fuel cladding shall be maintained, and the generation and transport of corrosion products and activation products shall be controlled.

- 6.47.4 Suitable provisions shall be made in the design and layout of the plant to minimise exposure and contamination from all sources. Such provisions shall include adequate design of systems and components in terms of minimising exposure during maintenance and inspection, shielding from direct and scattered radiation, ventilation and filtration for control of airborne activity, reduction of corrosion product activation by proper specification of material, tritium control to maintain activity level below specific value in moderator system means of monitoring and control of access to the plant.
- 6.47.5 Materials used in the manufacture of structures, systems and components shall be selected to minimise activation of the material as far as is reasonably practicable.
- 6.47.6 For the purposes of radiation protection, provision shall be made for preventing the release or the dispersion of radioactive substances, radioactive waste and the contamination at the plant.
- 6.47.7 The plant layout and shielding shall be such as to ensure that access of operating personnel to areas with radiation hazards and areas of possible contamination is adequately controlled, and that exposures and contamination are prevented or reduced by means of access control and by means of ventilation systems.
- 6.47.8 The plant area shall have defined radiation zones based on levels of contamination and radiation levels, each having appropriate control of access, occupancy and requirement for protective clothing. The plant layout shall provide for efficient operation, inspection, maintenance and replacement as necessary to minimise radiation exposure.
- 6.47.9 Provision shall be made for appropriate decontamination facilities, for both personnel and equipment, and for handling radioactive waste arising from decontamination activities.
- 6.47.10 Access control provisions (interlocks, turnstiles, locked gates) and procedures shall exist for entering into areas where activity/radiation levels are expected to be high. Areas requiring personnel occupation shall be easily accessible (with mobile shielding, if required), and shall have adequate control of atmosphere and/or shall have provisions for fresh air supply, etc.
- 6.47.11 Appropriate provisions and procedures should exist for the measurement of radiation doses to individuals (personnel dosimeters) for assessment of exposures of personnel, engaged in operation and maintenance activities.
- 6.47.12 Plant equipment subject to frequent maintenance or manual operation shall be located in areas of low dose rate to reduce the exposure of workers.

6.48 Means of Radiation Monitoring

Equipment shall be provided at the nuclear power plant to ensure that there is adequate radiation monitoring in operational states and design basis accident

conditions and in design extension conditions.

- 6.48.1 Stationary dose rate meters shall be provided for monitoring local radiation dose rates at plant locations that are routinely accessible by operating personnel and where the changes in radiation levels in operational states could be such that access is allowed only for certain specified periods of time.
- 6.48.2 Inter-zonal monitors shall be installed for monitoring surface contamination from the movement of materials and personnel within the plant.
- 6.48.3 Stationary dose rate meters shall be installed to indicate the general radiation levels at suitable plant locations in accident conditions. The stationary dose rate meters shall provide sufficient information in the control room or in the appropriate control position, so that operating personnel can initiate corrective action if necessary.
- 6.48.4 Stationary monitors shall be provided for measuring the activity of radioactive substances in the air in those areas routinely occupied by operating personnel, and where the levels of activity of airborne radioactive substances might be such as to necessitate protective measures. These systems shall provide an indication in the control room or in other appropriate locations when a high activity concentration of radionuclides is detected. Monitors shall also be provided in areas subject to possible contamination as a result of equipment failure or other unusual circumstances.
- 6.48.5 Stationary equipment and laboratory facilities shall be provided for determining in a timely manner, the concentrations of selected radionuclides in fluid process systems, and in gas and liquid samples taken from plant systems or from the environment, in operational states and in accident conditions.
- 6.48.6 Stationary equipment shall be provided for monitoring radioactive effluents and effluents with possible contamination, prior to or during discharges from the plant to the environment. On-line monitoring and recording of the release of radioactive liquids and gases to the environment shall include an integrated monitoring and recording system for the stack effluent for identified radionuclides.
- 6.48.7 Instruments shall be provided for measuring surface contamination. Stationary monitors (e.g. portal radiation monitors, hand and foot monitors) shall be provided at the main exit points from controlled areas and supervised areas to facilitate the monitoring of operating personnel and equipment.
- 6.48.8 Facilities shall be provided for monitoring the internal and external exposures and contamination of operating personnel. Processes shall be put in place for assessing and for recording the cumulative doses to workers over a period of time.
- 6.48.9 Means shall be provided for monitoring the reactor containment atmosphere, spaces containing components for recirculation of loss-of-coolant accident fluids, effluent discharge paths, and the plant environs for radioactivity that may be released from normal operations, including anticipated operational occurrences, and under accident conditions.
- 6.48.10 Arrangements shall be made to assess exposures and other radiological impacts, if

any, in the vicinity of the plant by environmental monitoring of dose rates or activity concentrations, with particular reference to:

- (a) exposure pathways to people, including the food chain,
- (b) radiological impacts, if any, on the local environment,
- (c) the possible buildup, and accumulation in the environment, of radioactive substances, and
- (d) the possibility of there being any unauthorised routes for radioactive releases

6K. ACCIDENT RESPONSE CAPABILITY FOR UNEXPECTED COMBINATION OF EVENTS

The purpose of this section is to foresee additional provisions supporting the accident management infrastructure that might be needed to handle extreme events, along with unexpected failure of existing safety systems or features.

The approach is to provide a diverse and flexible accident response capability that would provide a backup to permanently installed plant equipment, that might be unavailable following certain extreme conditions (e.g. extreme natural phenomena such as earthquakes, flooding and high winds), and would supplement the equipment already available for responding to severe accidents. The approach shall include design measures to provide multiple means of obtaining power and water needed to fulfill the key safety functions of maintaining core cooling, containment integrity, and spent fuel pool cooling.

6.49 Diverse and flexible accident response capability

A diverse and flexible accident response capability, as a part of severe accident management programme shall be maintained with the following strategy:

- a) Use of installed equipment in early phase of accident.
- b) Augment or transition from installed equipment to on-site, equipment (mobile or fixed) and consumables to maintain or restore key safety functions, at least up to 7 days.
- c) Obtain off-site support, as needed, until the stable heat removal from the core melt is achieved and maintained by the on-site installed equipment.

6.50 Use of Non-Permanent Equipment

6.50.1 To aid above objective of diverse and flexible accident response capability, the design should also include features to enable the safe use of Non-permanent equipment³² to restore the necessary electrical power supply, to ensure sufficient water inventory for long term cooling to fuel (within reactor and stored in spent fuel storage pool), ensuring containment integrity and monitoring essential plant parameters.

6.50.2 No credit for these non-permanent equipment shall be taken in safety assessment of design basis events as well as design extension condition.

6.50.3 Maintenance and testing programme shall be in place for non-permanent equipment, if located on-site, to ensure their availability.

³²Non-Permanent Equipment are equipment (portable or mobile), provided with the aim of restoring safety functions that have been lost, but not to be the regular means to achieve these functions in accident conditions such as DBA and DEC.

6.51 Other Provisions

Other design provisions for supporting the accident management are provided in clauses 4.4, 5.18.10, 6.13.6, 6.32, 6.33.17 and 6.46.5 (q).

ANNEXURE

Equipment Necessary to Prevent an Early Radioactive Release or a Large Radioactive Release

SSCs ultimately necessary to prevent an early radioactive release or a large radioactive release in general include at least:

- Containment structure;
- Systems necessary to contain the molten core and to remove heat from the containment and transfer heat to the ultimate heat sink in severe accident conditions;
- Systems to prevent hydrogen detonations;
- Alternative power supply (alternative to the emergency power supply);
- Supporting and I&C systems to allow the functionality of the systems above;
- Control room (MCR/SCR) /OESC (having margins for natural hazards more severe than those included in the design basis)

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January 20, 2022

February 03, 2022
March 08, 2022
July 21, 2022
September 14, 2023
July 30, 2024
October 27, 2024

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